



Institut luxembourgeois de la normalisation
de l'accréditation, de la sécurité et qualité
des produits et services

ILNAS-EN 1468:2012

Natural stone - Rough slabs - Requirements

Naturstein - Rohplatten - Anforderungen

Pierres naturelles - Tranches brutes -
Exigences

04/2012



National Foreword

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EUROPEAN STANDARD ^{ILNAS-EN 1468:2012} **EN 1468**
NORME EUROPÉENNE
EUROPÄISCHE NORM

April 2012

ICS 73.020; 91.100.15

Supersedes EN 1468:2003

English Version

Natural stone - Rough slabs - Requirements

Pierres naturelles - Tranches brutes - Exigences

Naturstein - Rohplatten - Anforderungen

This European Standard was approved by CEN on 9 March 2012.

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Foreword

This document (EN 1468:2012) has been prepared by Technical Committee CEN/TC 246 “Natural stones”, the secretariat of which is held by UNI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2012, and conflicting national standards shall be withdrawn at the latest by October 2012.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 1468:2003.

This European Standard is one of a series of standards for requirements of natural stone products which includes the following:

- EN 1467, *Natural stone — Rough blocks — Requirements*
- EN 1468, *Natural stone — Rough slabs — Requirements*
- EN 1469, *Natural stone products — Slabs for cladding — Requirements*
- EN 12057, *Natural stone products — Modular tiles — Requirements*
- EN 12058, *Natural stone products — Slabs for floors and stairs — Requirements*
- EN 12059, *Natural stone products — Dimensional stone work — Requirements*

Other standards on natural stone are produced by

a) CEN/TC 178

- 1) EN 1341, *Slabs of natural stone for external paving — Requirements and test methods*
- 2) EN 1342, *Setts of natural stone for external paving — Requirements and test methods*
- 3) EN 1343, *Kerbs of natural stone for external paving — Requirements and test methods*

b) CEN/TC 128

- 1) EN 12326-1, *Slate and stone products for discontinuous roofing and cladding — Part 1: Product specification*
- 2) EN 12326-2, *Slate and stone products for discontinuous roofing and cladding — Part 2: Methods of test for slate and carbonate slate*

c) CEN/TC 125

- 1) EN 771-6, *Specification for masonry units — Part 6: Natural stone masonry units*

Other standards are relevant to stone aggregates for concrete, roads, railways and armourstone.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.