INTERNATIONAL STANDARD

First edition 1995-09-01

Specification and approval of welding procedures for metallic materials —

Part 6: Approval related to previous experience

Descriptif et qualification d'un mode opératoire de soudage pour les matériaux métalliques — Partie 6: Qualification par référence à l'expérience acquise



Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO zollaborates closely with the International Electrotechnical Commission [[EC] on all matters of electrotechnical standardization.

 \mathfrak{P} raft International Standards adopted by the technical committees are Eirculated to the member bodies for voting. Publication as an International \mathfrak{s} tandard requires approval by at least 75 $\tilde{\$}$ of the member bodies casting a vote.

Anternational Standard ISO 9956-6 was prepared by Technical Committee SO/TC 44, Welding and allied processes, Subcommittee SC 10, Unifi- $\overline{\mathbf{c}}$ ation of requirements in the field of metal welding.

shis part of ISO 9956 is the equivalent of European Standard EN 288-6.

SO 9956 consists of the following parts, under the general title Specification and approval of welding procedures for metallic materials:

- (SO 9956-6:1 - Part 1: General rules for fusion welding
 - Part 2: Welding procedure specification for arc welding
 - Part 3: Welding procedure tests for the arc welding of steels
 - Part 4: Welding procedure tests for the arc welding of aluminium and its alloys
 - Part 5: Approval by using approved welding consumables for arc welding
 - Part 6: Approval related to previous experience
 - Part 7: Approval by a standard welding procedure for arc welding
 - Part 8: Approval by a pre-production welding test

© ISO 1995

Printed in Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from the publisher.

International Organization for Standardization

Case Postale 56 • CH-1211 Genève 20 • Switzerland

- Part 10: Welding procedure specification for electron beam welding
- Part 11: Welding procedure specification for laser beam welding
- Part 12: Welding procedure test for arc welding of cast steels