



Institut luxembourgeois de la normalisation
de l'accréditation, de la sécurité et qualité
des produits et services

ILNAS-EN 342:2017

**Protective clothing - Ensembles and
garments for protection against cold**

Schutzkleidung - Kleidungssysteme und
Kleidungsstücke zum Schutz gegen Kälte

Habillement de protection - Ensembles
vestimentaires et vêtements de
protection contre le froid

11/2017



National Foreword

This European Standard EN 342:2017 was adopted as Luxembourgish Standard ILNAS-EN 342:2017.

Every interested party, which is member of an organization based in Luxembourg, can participate for FREE in the development of Luxembourgish (ILNAS), European (CEN, CENELEC) and International (ISO, IEC) standards:

- Participate in the design of standards
- Foresee future developments
- Participate in technical committee meetings

<https://portail-qualite.public.lu/fr/normes-normalisation/participer-normalisation.html>

THIS PUBLICATION IS COPYRIGHT PROTECTED

Nothing from this publication may be reproduced or utilized in any form or by any mean - electronic, mechanical, photocopying or any other data carries without prior permission!

EUROPEAN STANDARD ILNAS-EN 342:2017 **EN 342**
NORME EUROPÉENNE
EUROPÄISCHE NORM

November 2017

ICS 13.340.10

Supersedes EN 342:2004

English Version

**Protective clothing - Ensembles and garments for
protection against cold**

Vêtements de protection - Ensembles vestimentaires et
articles d'habillement de protection contre le froid

Schutzkleidung - Kleidungssysteme und
Kleidungsstücke zum Schutz gegen Kälte

This European Standard was approved by CEN on 4 September 2017.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

Contents

Page

European foreword.....	4
Introduction	5
1 Scope	6
2 Normative references	6
3 Terms and definitions	6
4 Performance assessment and requirements	9
4.1 General requirements and innocuousness	9
4.1.1 General requirements	9
4.1.2 Innocuousness.....	9
4.2 Resultant effective thermal insulation I_{cler}	9
4.3 Air permeability, AP	9
4.4 Resistance to water penetration, WP	10
4.5 Water vapour resistance, R_{et} and thermal resistance R_{ct}	10
4.6 Mechanical and physical properties	10
4.6.1 Tear resistance of outer shell material	10
4.6.2 Burst strength of knitted outer shell	10
4.6.3 Flexibility of coated or laminated material	10
4.7 Dimensional change due to cleaning.....	10
5 Pretreatment	11
6 Test methods	11
6.1 Sampling.....	11
6.2 General requirements and innocuousness.....	11
6.2.1 General requirements	11
6.2.2 Innocuousness.....	11
6.3 Resultant effective thermal insulation I_{cler}	11
6.4 Air permeability, AP	11
6.5 Resistance to water penetration, WP	12
6.6 Water vapour resistance, R_{et} and thermal resistance R_{ct}	12
6.7 Mechanical and physical properties	12
6.7.1 Tear resistance of outer shell material.....	12
6.7.2 Burst strength of knitted outer shell material	12
6.7.3 Flexibility of coated and laminated material.....	12
6.8 Dimensional change due to cleaning.....	12
7 Size designation	12
8 Marking and care labelling.....	12
9 Information supplied by the manufacturer.....	13
Annex A (informative) Significant changes between this document and the previous edition....	14
Annex B (normative) Standard clothing for the testing of protective clothing against cold	15
Annex C (informative) Temperature ranges of utility	17
Annex D (normative) Calibration and measurements for resultant effective thermal insulation	19

Annex E (normative) Calibration garments A, B and C.....	20
Annex ZA (informative) Relationship between this European Standard and the essential requirements of EU Directive 89/686/EEC aimed to be covered	23
Annex ZB (informative) Relationship between this European Standard and the essential requirements of Regulation (EU) 2016/425 of the European Parliament and of the Council of 9 March 2016 on personal protective equipment aimed to be covered.....	24
Bibliography	25

European foreword

This document (EN 342:2017) has been prepared by Technical Committee CEN/TC 162 “Protective clothing including hand and arm protection and lifejackets”, the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by May 2018, and conflicting national standards shall be withdrawn at the latest by May 2018.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 342:2004.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annexes ZA and ZB, which are an integral part of this document.

Regarding the most significant changes that have been made in this new edition, see Annex A.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Introduction

This document is published to achieve a common basis in Europe for requirements and test methods for protective clothing ensembles and garments against cold in the interest of manufacturers, test institutes and end-users. The measured properties and their subsequent classification are intended to ensure an adequate protection level under different user conditions. Thermal insulation of the ensemble or garment and the air permeability are the essential properties to be tested and marked on the label.

Thermal insulation is the most important property and it is measured by using a full-sized thermal manikin with the ensemble or garment and accompanying standard clothing in order to account for the effect of layers, fit, drape, coverage and shape.

In this respect this standard differs from many other standards specifying only material properties. The insulation is tested with complete ensembles and garments after a defined pretreatment ensuring that processing the garment considers mechanical aspects making tests like flexibility or abrasion unnecessary. It should be recognized that ensembles and garments in frequent use can lose significant insulation capacity due to laundering and wear. In general high quality products and well maintained clothing are less affected in this respect.

Wind can considerably increase convective heat losses. Therefore, the air permeability of the outer garment material is an important factor to be taken into account in relation to the protection of the wearer against cold.

In cold conditions as defined by the standard the possible exposure to water is seldom and considered to be limited, therefore this standard contains only optional requirements to water penetration. In case the exposure to water is not limited, EN 343 applies.

The resultant effective thermal insulation value I_{cler} can be used to assess temperature ranges according to Tables C.1 and C.2. This guidance information for the selection of the appropriate cold protective garment(s) is one of the benefits, if the resultant effective thermal insulation value I_{cler} of the garment(s) has been measured on a thermal manikin.

Sweating should be avoided in continuous cold exposure, since moisture absorption will progressively reduce insulation. This is best controlled by selecting optimal rather than maximal insulation and flexible, adjustable garments rather than fixed and closed ensembles. It is more efficient to get rid of heat and moisture by ventilation of clothing through adjustable openings and button-up, than by passive diffusion through layers of garments. In some conditions with intermittent exposures (e.g. cold store work) or in conditions close to and above 0 °C the water vapour resistance value of fabrics become increasingly important and fabrics with a low value can contribute to improved heat balance and thermal comfort.

1 Scope

This European Standard specifies requirements and test methods for the performance of clothing ensembles (i.e. g two piece suits or coveralls) for protection against the effects of cold environments equal to or below -5°C (see Annex C). These effects comprise not only low air temperatures but also humidity and air velocity.

Requirements and test methods of garments for protection against cool environments are specified in EN 14058.

The protective effects and requirements of footwear, gloves and separate head wear are excluded from the scope of this standard.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 20811:1992, *Textiles — Determination of resistance to water penetration — Hydrostatic pressure test*

EN ISO 4674-1:2016, *Rubber- or plastics-coated fabrics — Determination of tear resistance — Part 1: Constant rate of tear methods (ISO 4674-1:2016)*

EN ISO 9237:1995, *Textiles — Determination of permeability of fabrics to air (ISO 9237:1995)*

EN ISO 11092:2014, *Textiles — Physiological effects — Measurement of thermal and water-vapour resistance under steady-state conditions (sweating guarded-hotplate test) (ISO 11092:2014)*

EN ISO 13688:2013, *Protective clothing — General requirements (ISO 13688:2013)*

EN ISO 13938-1:1999, *Textiles — Bursting properties of fabrics — Part 1: Hydraulic method for determination of bursting strength and bursting distension (ISO 13938-1:1999)*

EN ISO 13938-2:1999, *Textiles — Bursting properties of fabrics — Part 2: Pneumatic method for determination of bursting strength and bursting distension (ISO 13938-2:1999)*

EN ISO 15831:2004, *Clothing — Physiological effects — Measurement of thermal insulation by means of a thermal manikin (ISO 15831:2004)*

ISO 4675:2017, *Rubber- or plastics-coated fabrics — Low-temperature bend test*

ISO 7000:2014, *Graphical symbols for use on equipment — Registered symbols*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

3.1

cold environment

environment characterized by the combination of humidity and wind (wind-chill effect) at air temperature equal to or less than -5°C