



Institut luxembourgeois de la normalisation  
de l'accréditation, de la sécurité et qualité  
des produits et services

**ILNAS-EN 50625-2-3:2017**

**Collection, logistics & treatment  
requirements for WEEE - Part 2-3:  
Treatment requirements for  
temperature exchange equipment and**

Exigences de collecte, logistique et  
traitement pour les déchets  
d'équipements électriques et  
électroniques (DEEE) - Partie 2-3:

Sammlung, Logistik und Behandlung von  
Elektro- und Elektronik-Altgeräten  
(WEEE) - Teil 2-3: Anforderungen an die  
Behandlung von Wärmeträgern und

**07/2017**



## National Foreword

This European Standard EN 50625-2-3:2017 was adopted as Luxembourgish Standard ILNAS-EN 50625-2-3:2017.

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English Version

**Collection, logistics & treatment requirements for WEEE - Part 2-3: Treatment requirements for temperature exchange equipment and other WEEE containing VFC and/or VHC**

Exigences de collecte, logistique et traitement pour les déchets d'équipements électriques et électroniques (DEEE)  
- Partie 2-3: exigences de traitement des équipements d'échange thermique et autres DEEE contenant des fluorocarbures volatils et/ou des hydrocarbures volatils

Sammlung, Logistik und Behandlung von Elektro- und Elektronik-Altgeräten (WEEE) - Teil 2-3: Anforderungen an die Behandlung von Wärmeträgern und anderen Elektro- und Elektronik-Altgeräten die VFC und/oder VFC enthalten

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Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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European Committee for Electrotechnical Standardization  
Comité Européen de Normalisation Electrotechnique  
Europäisches Komitee für Elektrotechnische Normung

**CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels**

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## European foreword

This document (EN 50625-2-3:2017) has been prepared by CLC/TC 111X “Environment”.

The following dates are fixed:

- latest date by which this document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2018-05-29
- latest date by which the national standards conflicting with this document have to be withdrawn (dow) 2020-05-29

This document supersedes EN 50574-1:2012.

This document has been prepared under a mandate given to CENELEC by the European Commission and the European Free Trade Association.

This part 2 is to be used in conjunction with the latest edition of EN 50625-1.

NOTE 1 When “Part 1” is mentioned in this standard, it refers to EN 50625-1.

This Part 2 supplements or modifies the corresponding clauses in EN 50625-1, so as to convert that publication into the European Standard: *Treatment requirements for temperature exchange equipment*.

When a particular subclause of Part 1 is not mentioned in this Part 2, that subclause applies as far as is reasonable. When this standard states “addition”, “modification” or “replacement”, the relevant text in Part 1 is to be adapted accordingly.

NOTE 2 The following numbering system is used:

- subclauses, tables and figures that are numbered starting from 101 are additional to those in Part 1;
- unless notes are in a new subclause or involve notes in Part 1, they are numbered starting from 101, including those in a replaced clause or subclause;
- additional annexes are lettered AA, BB, etc.

## **Introduction**

*This clause of Part 1 is applicable.*

## 1 Scope

*This clause of Part 1 is replaced by the following:*

This European Standard is applicable to the treatment of waste temperature exchange equipment and other WEEE containing VFC or VHC in refrigerants or blowing agents.

This European Standard applies to the treatment of temperature exchange equipment until end-of-waste status is fulfilled, or temperature exchange equipment fractions are recycled, recovered, or disposed of.

This European Standard addresses all operators involved in the treatment including related handling, sorting and storage of temperature exchange equipment.

## 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

*This clause of Part 1 is applicable with the following additions:*

EN 50625-1:2014, *Collection, logistics & Treatment requirements for WEEE - Part 1: General treatment requirements*

CLC/TS 50625-3-1, *Collection, logistics & treatment requirements for WEEE - Part 3-1: Specification for de-pollution - General*

CLC/TS 50625-3-4, *Collection, logistics & treatment requirements for WEEE - Part 3-4: Specification for de-pollution - temperature exchange equipment and other WEEE containing VFC and/or VHC*

## 3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

*This clause of Part 1 is applicable except as follows:*

*In definition 3.37, the Note 1 to entry is replaced with the following:*

Note 1 to entry: Common commercial designations for these materials are R12, R11 for CFCs; R22, R141b for HCFCs; R134a, R410A, R407C, R32, R1234yf and R1234ze for HFCs.

*The following subclauses are added to this clause or Part 1:*

### 3.101

#### **refrigerant**

fluid used for heat transfer in a refrigerating system which absorbs heat at a low temperature and a low pressure of the fluid and rejects it at a higher temperature and higher pressure of the fluid usually involving reversible changes of the phase of the fluid

[SOURCE: ISO 817:2014]

### 3.102

#### **refrigerating system**

part that uses a refrigerant to transfer thermal energy from one part of an appliance to another part

NOTE 1 to entry: The refrigerating system in new appliances is hermetically sealed and typically also contains oil.

NOTE 2 to entry: Heat pumps also use a refrigerating system.

**3.103****oil**

lubricants within the refrigerating system or heat carrier fluids other than water contained in radiators

**3.104****blowing agent**

substance that is used to produce cells in the structure of an insulating foam

**3.105****vacuum insulation panel (VIP)**

type of thermal insulation consisting of a gas-tight evacuated enclosure surrounding a rigid core

Note 1 to entry: VIPs can contain several types of materials, for example glass fibres or silica, etc.

**3.106****encapsulated system**

set of procedures which ensure that the emission of refrigerants or blowing agents is prevented

**3.107****step 1**

treatment involving the removal and capturing of refrigerant and oil from the refrigerating system and subsequently removal and capturing of refrigerants (i.e. VFC, VHC) from oil both done in an encapsulated system

Note 1 to entry: Other components (i.e. compressors cable, glass shelves, plastic parts, mercury switches, capacitors, printed circuit boards) can also be removed during step 1 treatment.

**3.108****step 2**

treatment involving the removal of insulating foam from the cabinet and subsequently removal and capturing of blowing agents (i.e. VFC, VHC) from insulating foam, both to be done in an encapsulated system

Note 1 to entry: Other fractions (i.e. ferrous metals, non-ferrous metals, plastics, water and residual waste) can also be separated during step 2 treatment.

Note 2 to entry: Step 2 treatment is not applicable for heat pump tumble dryers, de-humidifiers and portable air conditioners if they do not contain insulating foam.

Note 3 to entry: Absorption refrigerators can have polyurethane insulation containing VFC or VHC and should consequently be treated in the step 2 and step 3 treatment.

**3.109****step 3**

treatment involving the disposal or recovery operations for refrigerants and/or blowing agents

Note 1 to entry: The disposal or recovery operations can be done on site of the treatment facility or at the facility of an downstream acceptor.

**3.110****class 1 appliance**

refrigerator having a total net capacity of less than 0,18 m<sup>3</sup>

Note 1 to entry: Class 1 appliances only have one compressor.

Note 2 to entry: Net capacity potentially specified by the appliance manufacturer on a label.