

# ILNAS

Institut luxembourgeois de la normalisation  
de l'accréditation, de la sécurité et qualité  
des produits et services

## ILNAS-EN IEC 63093-13:2019

### Ferrite cores - Guidelines on dimensions and the limits of surface irregularities - Part 13: PQ-cores

Ferritkerne - Richtlinien zu Maßen und  
Grenzen von  
Oberflächenbeschädigungen - Teil 13:  
PQ-Kerne

Noyaux ferrites - Lignes directrices  
relatives aux dimensions et aux limites  
des irrégularités de surface - Partie 13:  
Noyaux PQ

04/2019

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## English Version

Ferrite cores - Guidelines on dimensions and the limits of surface irregularities - Part 13: PQ-cores  
(IEC 63093-13:2019)

Noyaux ferrites - Lignes directrices relatives aux dimensions et aux limites des irrégularités de surface -  
Partie 13: Noyaux PQ  
(IEC 63093-13:2019)

Ferritkerne - Richtlinien zu Maßen und Grenzen von Oberflächenbeschädigungen - Teil 13: PQ-Kerne  
(IEC 63093-13:2019)

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European Committee for Electrotechnical Standardization  
Comité Européen de Normalisation Electrotechnique  
Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

## European foreword

The text of document 51/1262/FDIS, future edition 1 of IEC 63093-13, prepared by IEC/TC 51 "Magnetic components, ferrite and magnetic powder materials" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN IEC 63093-13:2019.

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- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2022-03-12

This document supersedes EN 62317-13:2015 and EN 60424-8:2015.

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The text of the International Standard IEC 63093-13:2019 was approved by CENELEC as a European Standard without any modification.

**Annex ZA**  
(normative)

**Normative references to international publications  
with their corresponding European publications**

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 Where an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: [www.cenelec.eu](http://www.cenelec.eu).

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60205	-	Calculation of the effective parameters of magnetic piece parts	EN 60205	-
IEC 60401-1	-	Terms and nomenclature for cores made of magnetically soft ferrites - Part 1: Terms used for physical irregularities	EN 60401-1	-
IEC 60424-1	-	Ferrite cores - Guidelines on the limits of surface irregularities - Part 1: General specification	EN 60424-1	-



# INTERNATIONAL STANDARD

## NORME INTERNATIONALE

**Ferrite cores – Guidelines on dimensions and the limits of surface irregularities –  
Part 13: PQ-cores**

**Noyaux ferrites – Lignes directrices relatives aux dimensions et aux limites des  
irrégularités de surface –  
Partie 13: Noyaux PQ**

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