

ILNAS

Institut luxembourgeois de la normalisation
de l'accréditation, de la sécurité et qualité
des produits et services

ILNAS-EN ISO 11117:2019

Gas cylinders - Valve protection caps and guards - Design, construction and tests (ISO 11117:2019)

Gasflaschen - Ventilschutzkappen und Schutzkörbe - Auslegung, Bau und Prüfungen (ISO 11117:2019)

Bouteilles à gaz - Chapeaux fermés et chapeaux ouverts de protection des robinets - Conception, construction et essais (ISO 11117:2019)

National Foreword

This European Standard EN ISO 11117:2019 was adopted as Luxembourgish Standard ILNAS-EN ISO 11117:2019.

Every interested party, which is member of an organization based in Luxembourg, can participate for FREE in the development of Luxembourgish (ILNAS), European (CEN, CENELEC) and International (ISO, IEC) standards:

- Participate in the design of standards
- Foresee future developments
- Participate in technical committee meetings

<https://portail-qualite.public.lu/fr/normes-normalisation/participer-normalisation.html>

THIS PUBLICATION IS COPYRIGHT PROTECTED

Nothing from this publication may be reproduced or utilized in any form or by any mean - electronic, mechanical, photocopying or any other data carries without prior permission!

ILNAS-EN ISO 11117:2019

EUROPEAN STANDARD

NORME EUROPÉENNE

EUROPÄISCHE NORM

EN ISO 11117

December 2019

ICS 11.040.10; 23.020.30

Supersedes EN ISO 11117:2008

English Version

**Gas cylinders - Valve protection caps and guards - Design,
construction and tests (ISO 11117:2019)**

Bouteilles à gaz - Chapeaux fermés et chapeaux ouverts
de protection des robinets - Conception, construction
et essais (ISO 11117:2019)

Gasflaschen - Ventilschutzkappen, Schutzkörbe und
Schutzkragen - Auslegung, Bau und Prüfungen (ISO
11117:2019)

This European Standard was approved by CEN on 27 October 2019.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

Contents

	Page
European foreword.....	3

European foreword

This document (EN ISO 11117:2019) has been prepared by Technical Committee ISO/TC 58 "Gas cylinders" in collaboration with Technical Committee CEN/TC 23 "Transportable gas cylinders" the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2020, and conflicting national standards shall be withdrawn at the latest by June 2020.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 11117:2008.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Endorsement notice

The text of ISO 11117:2019 has been approved by CEN as EN ISO 11117:2019 without any modification.

Third edition
2019-11

Gas cylinders — Valve protection caps and guards — Design, construction and tests

*Bouteilles à gaz — Chapeaux fermés et chapeaux ouverts de
protection des robinets — Conception, construction et essais*



**COPYRIGHT PROTECTED DOCUMENT**

© ISO 2019

All rights reserved. Unless otherwise specified, or required in the context of its implementation, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
CP 401 • Ch. de Blandonnet 8
CH-1214 Vernier, Geneva
Phone: +41 22 749 01 11
Fax: +41 22 749 09 47
Email: copyright@iso.org
Website: www.iso.org

Published in Switzerland

Contents

	Page
Foreword	iv
Introduction	v
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 General requirements for valve protection cap and valve guard	2
4.1 Valve protection cap	2
4.2 Valve guard	5
4.3 Cylinder neck ring dimensions	6
5 Pictorial examples of valve protection devices	10
6 Materials	11
7 Type testing	11
7.1 General	11
7.2 Documentation	12
7.3 Test samples	12
7.4 Preliminary check	13
7.5 Torque test	13
7.6 Vertical pull test	13
7.7 Drop test	13
8 Marking	15
9 Test report	16
Bibliography	17