

# ILNAS

Institut luxembourgeois de la normalisation  
de l'accréditation, de la sécurité et qualité  
des produits et services

## ILNAS-EN ISO 10893-12:2011/ A1:2020

### **Non-destructive testing of steel tubes - Part 12: Automated full peripheral ultrasonic thickness testing of seamless and welded (except**

Essais non destructifs des tubes en acier -  
Partie 12: Contrôle automatisé de  
l'épaisseur par ultrasons sur toute la  
circonférence des tubes en acier sans

Zerstörungsfreie Prüfung von  
Stahlrohren - Teil 12: Automatisierte  
Ultraschall-Wanddickenprüfung  
nahtloser und geschweißter

## National Foreword

This European Standard EN ISO 10893-12:2011/A1:2020 was adopted as Luxembourgish Standard ILNAS-EN ISO 10893-12:2011/A1:2020.

Every interested party, which is member of an organization based in Luxembourg, can participate for FREE in the development of Luxembourgish (ILNAS), European (CEN, CENELEC) and International (ISO, IEC) standards:

- Participate in the design of standards
- Foresee future developments
- Participate in technical committee meetings

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ILNAS-EN ISO 10893-12:2011/A1:2020

**EUROPEAN STANDARD**

**NORME EUROPÉENNE**

**EUROPÄISCHE NORM**

**EN ISO 10893-**

**12:2011/A1**

June 2020

ICS 77.140.75; 77.040.20; 23.040.10

English Version

**Non-destructive testing of steel tubes - Part 12: Automated full peripheral ultrasonic thickness testing of seamless and welded (except submerged arc-welded) steel tubes - Amendment 1: Change of acceptance criteria (ISO 10893-12:2011/Amd 1:2020)**

Essais non destructifs des tubes en acier - Partie 12:  
Contrôle automatisé de l'épaisseur par ultrasons sur toute la circonférence des tubes en acier sans soudure et soudés (sauf à l'arc immergé sous flux en poudre) -  
Amendement 1: Modification des critères d'acceptation  
(ISO 10893-12:2011/Amd 1:2020)

Zerstörungsfreie Prüfung von Stahlrohren - Teil 12:  
Automatisierte Ultraschall-Wanddickenprüfung  
nahtloser und geschweißter (ausgenommen unterpulvergeschweißter) Stahlrohre über den gesamten Rohrumbfang - Änderung 1 (ISO 10893-12:2011/Amd 1:2020)

This amendment A1 modifies the European Standard EN ISO 10893-12:2011; it was approved by CEN on 11 May 2020.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for inclusion of this amendment into the relevant national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This amendment exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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