



Institut luxembourgeois de la normalisation
de l'accréditation, de la sécurité et qualité
des produits et services

ILNAS-EN 13262:2020

Railway applications - Wheelsets and bogies - Wheels - Product requirements

Bahnanwendungen - Radsätze und
Drehgestelle - Räder -
Produktanforderungen

Applications ferroviaires - Essieux montés
et bogies - Roues - Prescriptions pour le
produit

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National Foreword

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**Railway applications - Wheelsets and bogies - Wheels -
Product requirements**

Applications ferroviaires - Essieux montés et bogies -
Roues - Prescriptions pour le produit

Bahnanwendungen - Radsätze und Drehgestelle -
Räder - Produktanforderungen

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Contents

Page

European foreword	5
Introduction	6
1 European scope	7
2 Normative references	7
3 Terms and definitions	8
4 Product definition	9
4.1 Chemical composition	9
4.1.1 Values to be obtained	9
4.1.2 Sampling position	9
4.1.3 Chemical analysis	9
4.2 Mechanical characteristics	10
4.2.1 Characteristics from the tensile testing	10
4.2.2 Hardness characteristics in the rim	12
4.2.3 Impact resistance characteristics	14
4.2.4 Fatigue characteristics	14
4.2.5 Toughness characteristics of the rim	15
4.3 Heat treatment homogeneity	17
4.3.1 Values to be obtained	17
4.3.2 Test pieces	17
4.3.3 Test method	17
4.4 Material cleanliness	17
4.4.1 Micrographic cleanliness	17
4.4.2 Internal integrity	19
4.5 Residual stresses	22
4.5.1 General	22
4.5.2 Values to be obtained	22
4.5.3 Test piece	22
4.5.4 Measurement methods	22
4.6 Surface characteristics	22
4.6.1 Surface finish	22
4.6.2 Surface condition for the oil injection hole	23
4.6.3 Surface integrity	23
4.7 Geometrical tolerances	24
4.7.1 General	24
4.7.2 Wear groove	26
4.8 Static imbalance	27
4.9 Corrosion protection	28
4.10 Marking	28
5 Product qualification	29
6 Conditions of supply of the product	29
7 Tips for choosing the steel grade	29
Annex A (normative) Evaluation process for the acceptance of new materials	30
A.1 General	30
A.2 First step: Characterisation of a new steel grade	30
A.3 Step two: Testing in service	30
A.4 Step three: Report	31

Annex B (informative) Examples of test benches for fatigue testing.....	32
B.1 Test piece.....	32
B.2 First test method.....	32
B.2.1 Test rig.....	32
B.2.2 Test control	32
B.3 Second test method	33
B.3.1 Test rig.....	33
B.3.2 Control of the test.....	34
B.4 Third test method.....	34
B.4.1 Test rig.....	34
B.4.2 Control of the test.....	35
Annex C (informative) Strain gauge method of determining the variation in circumferential residual stresses deep under the running surface (destructive method).....	36
C.1 Method principle.....	36
C.2 Procedure.....	36
C.2.1 Strain gauge equipment for a section of the rim before cutting the wheel (Figure C.1). 36	
C.2.2 Making the cuts (Figure C.2)	36
C.2.3 Operations to be performed during cutting	37
C.3 Calculation of the variation of the circumferential residual stress deep under the running surface.....	37
C.3.1 General.....	37
C.3.2 Calculation of the variation of the circumferential stress produced by cutting operation no. 1	37
C.3.3 Calculation of the variation of the circumferential stress produced by cutting operation no. 2	38
C.3.4 Calculation of the variation of the circumferential stress produced by cutting operation no. 3.....	38
C.3.5 Final diagram showing the variation of the circumferential stress deep under the running surface.....	38
Annex D (normative) Product qualification.....	41
D.1 Introduction	41
D.2 General.....	41
D.3 Requirements	42
D.3.1 Requirements to be met by the manufacturing process	42
D.3.1.1 General.....	42
D.3.1.2 Quality organisation.....	42
D.3.1.3 Staff qualification.....	42
D.3.1.4 Equipment.....	42
D.3.2 Requirements to be met by the product.....	42
D.4 Qualification procedure.....	42
D.4.1 General.....	42
D.4.2 Documentation required.....	43
D.4.3 Evaluation of production facilities and production process.....	43
D.4.4 Laboratory tests	44
D.4.5 Wheel tests	44
D.4.5.1 Extended production control.....	44
D.4.5.2 Commissioning	45
D.4.5.3 Result of monitoring in service.....	45
D.5 Validity of the qualification.....	45

D.5.1	Condition of validity	45
D.5.2	Modification and extension	45
D.5.3	Transfer	45
D.5.4	Expiry	46
D.5.5	Withdrawal	46
D.6	Qualification record	46
Annex E	(normative) Conditions of supply of the product	47
E.1	Introduction	47
E.2	General	47
E.3	Delivery states	48
E.4	Unit checks	48
E.5	Batch sampling check	48
E.5.1	Checks to be carried out	48
E.5.2	Batch homogeneity by measuring rim hardness	49
E.5.3	Orientation of residual stresses on treated wheels	50
E.5.4	Visual inspection	50
E.6	Quality plan	50
E.6.1	General	50
E.6.2	Objectives	50
E.6.3	Methods of application	50
E.7	Permissible repairs	51
E.8	Retest	51
Annex F	(normative) Measurement of the hydrogen content at the time of development of steel for monobloc wheels	52
F.1	General	52
F.2	Sampling	52
F.3	Analysis method	52
F.4	Precautions	52
Annex G	(informative) Common applications of steel grades	53
Annex ZA	(informative) Relationship between this European Standard and the essential requirements of Directive 2016/797/EC to be met	54
	Bibliography	57

European foreword

This document (EN 13262:2020) has been prepared by the CEN/TC 256 "Railway applications" Technical Committee, the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, by March 2021 at the latest, and all conflicting national standards shall be withdrawn no later than March 2021.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights or similar rights. CEN and/or CENELEC shall not be held responsible for identifying all or some of these patent rights.

This document supersedes EN 13262:2004+A2:2011.

This document has been prepared within the framework of a mandate given to CEN by the European Commission and the European Free Trade Association and supports the essential requirements of Directive 2016/797/EC.

For the relationship with Directive 2016/797/EC, see informative Annex ZA, which forms an integral part of this document.

For a description of the technical changes made in this new edition, see the Introduction.

The informative annexes to this document provide additional guidance that is not mandatory but that helps to understand or use the document.

NOTE The informative annexes may contain optional requirements. For example, a test method that is optional, or presented as an example, may contain requirements, but it is not necessary to meet these requirements to be in compliance with the document.

According to the CEN/CENELEC Internal Regulations, the national standards organisations of the following countries are required to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, the Republic of North Macedonia, the Republic of Serbia, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Introduction

Since its first edition in 2004, the use of this document has shown the need for clarification and improvements.

The most important changes are due to the difficulties encountered in product testing.

Some parameters were not sufficiently precise and could be misinterpreted (e.g. collection of test pieces, conditions of use, interpretation of measurement).

Another development is the introduction of a new material, ERS8, which can provide increased resistance to contact fatigue (RCF).

In order to anticipate requests for the introduction of other grades, an evaluation process for the acceptance of new materials has been added.

The product requirements have been harmonised in the three documents concerning the wheelsets, wheels and axles.

In addition, the annexes concerning the qualification of the product and the conditions of supply of the product, which were previously informative, have been modified taking the feedback into account and have become normative.

Also, the "freight wagon" and "locomotive and passenger vehicle" TSIs require the existence of a production verification process.

1 European scope

This document specifies the characteristics of railway wheels, used for all track gauges.

This document applies to heavy railway vehicles but may also apply to other applications such as light railway vehicles, trams or underground systems. Five steel grades, ER6, ER7, ER8, ERS8 and ER9, are defined in this document.

NOTE 1 Steel grade ERS8 has been introduced in this document as an optimisation of steel grades ER8 and ER9 due to contact fatigue (RCF), taking into account service feedback from Europe, for example, BS 5892-3 in force in the United Kingdom.

Some features are provided as a Category 1 or Category 2 function.

The requirements defined in this standard apply to cylindrical bores. Most requirements also apply to wheels with tapered bores. Specific requirements for tapered bores (e.g. geometrical dimensions, etc.) are defined in the technical specification.

This document applies to monobloc wheels in vacuum degassed steel, forged and rolled, with surface treated rims, which have already been the subject of extensive commercial applications on a European network or have complied with a technical approval procedure according to EN 13979 – 1: 2019 to validate their design.

Annex A describes the evaluation process for accepting new materials that are not included in this document.

This document defines the requirements to be met for wheels; the technical approval procedure is not part of the scope of this document.

NOTE 2 A "surface-treated rim" is achieved by heat treatment which aims to harden the rim and create compressive residual stress.

2 Normative references

The following documents referred to in the text constitute, for all or part of their content, requirements of this document. For dated references, only the cited edition applies. For undated references, the last edition of the reference document applies (including any amendments).

EN 10020:2000, *Definition and classification of grades of steel*

EN 13979-1:2020, *Railway Applications – Wheelsets and bogies – Monobloc wheels – Technical approval procedure – Part 1: Forged and rolled wheels*

EN ISO 148-1:2018, *Metallic materials – Charpy pendulum impact test – Part 1: Test method (ISO 148-1)*

EN ISO 1101:2017, *Geometrical product specifications (GPS) - Geometrical tolerancing - Tolerances of form, orientation, location and run-out (ISO 1101)*

EN ISO 6506-1:2014, *Metallic materials - Brinell hardness test – Part 1: Test method (ISO 6506-1:2005)*

EN ISO 6892-1:2016, *Metallic materials – Tensile testing – Part 1: Method of test at room temperature (ISO 6892-1)*

EN ISO 14284:2002, *Steel and iron - Sampling and preparation of samples for the determination of chemical composition (ISO 14284:1996)*