

Institut luxembourgeois de la normalisation de l'accréditation, de la sécurité et qualité des produits et services

**ILNAS-EN ISO 19085-15:2021** 

**Woodworking machines - Safety - Part** 15: Presses (ISO 19085-15:2021)

Holzbearbeitungsmaschinen - Sicherheit - Teil 15: Pressen (ISO 19085-15:2021)

Machines à bois - Sécurité - Partie 15: Presses (ISO 19085-15:2021) 01011010010 0011010010110100101010101111

#### **National Foreword**

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## EUROPEAN STANDARD LILNAS-EN ISO 19085-15:2021 ISO 19085-15

## NORME EUROPÉENNE

**EUROPÄISCHE NORM** 

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#### **English Version**

# Woodworking machines - Safety - Part 15: Presses (ISO 19085-15:2021)

Machines à bois - Sécurité - Partie 15: Presses (ISO 19085-15:2021)

Holzbearbeitungsmaschinen - Sicherheit - Teil 15: Pressen (ISO 19085-15:2021)

This European Standard was approved by CEN on 4 September 2021.

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#### **European foreword**

This document (EN ISO 19085-15:2021) has been prepared by Technical Committee ISO/TC 39 "Machine tools" in collaboration with Technical Committee CEN/TC 142 "Woodworking machines - Safety" the secretariat of which is held by UNI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by May 2022, and conflicting national standards shall be withdrawn at the latest by May 2022.

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This document has been prepared under a Standardization Request given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s) / Regulation(s).

For the relationship with EU Directive(s) / Regulation(s), see informative Annex ZA, which is an integral part of this document.

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#### **Endorsement notice**

The text of ISO 19085-15:2021 has been approved by CEN as EN ISO 19085-15:2021 without any modification.

#### **Annex ZA**

(informative)

# Relationship between this European Standard and the essential requirements of EU Directive 2006/42/EC aimed to be covered

This European Standard has been prepared under a Commission's standardization request "M/396 Mandate to CEN and CENELEC for standardisation in the field of machinery" to provide one voluntary means of conforming to essential requirements of Directive 2006/42/EC of the European Parliament and of the Council of 17 May 2006 on machinery, and amending Directive 95/16/EC (recast).

Once this standard is cited in the Official Journal of the European Union under that Directive, compliance with the normative clauses of this standard given in Table ZA.1 confers, within the limits of the scope of this standard, a presumption of conformity with the corresponding essential requirements of that Directive, and associated EFTA regulations.

Table ZA.1 — Correspondence between this European Standard and Directive 2006/42/EC

The relevant Essential Requirements (ERs) of Directive 2006/42/EC	Clause(s)/sub-clause(s) of this EN	Remarks/Notes
1.1.2 Principles of safety integration		
a) fitted for its function	Clauses 5, 6, 7, 8	
c) intended use and reasonably foreseeable misuse	Clauses 5, 6, 7, 8	
d) constraints in use	7.5, 8.3	
e) equipment	6.1, 8.3	
1.1.4 Lighting	7.6, 8.3	
1.1.5 Design of machinery to facilitate its handling	7.5	
1.1.6 Ergonomics	7.5	
1.2.1 Safety and reliability of control systems	5.1, 7.7, 7.8	
1.2.2 Control devices	5.2, 5.3, 5.4	
1.2.3 Starting	5.3	
1.2.4.1 Normal stop	5.4.2	
1.2.4.3 Emergency stop	5.4.4	
1.2.6 Failure of the power supply	5.8, 7.7, 7.8	
1.3.1 Risk of loss of stability	6.1, 8.3	
1.3.2 Risk of break-up during operation	7.8, 8.3	
1.3.3 Risks due to falling or ejected objects	6.5, 8.3	
1.3.7 Risks related to moving parts	6.5, 6.6, 6.7, 8.3	
1.3.8.1 Moving transmission parts	6.6.1, 6.6.3, 6.6.4, 6.7	
1.3.8.2 Moving parts involved in the process	6.6.1	

1.3.9 Risk of uncontrolled movements       6.1.1         1.4.1 General requirements       6.5.1 6.5.2, 7.4.1         1.4.2.1 Fixed guards       6.5.1         1.4.2.2 Interlocking movable guards       6.5.2         1.4.3 Special requirements for protective devices       6.5.3, 6.5.4, 6.5.5, 6.5.6         1.5.1 Electricity supply       7.4, 7.13         1.5.2 Static electricity       7.4.1         1.5.3 Energy supply other than electricity       7.7, 7.8         1.5.5 Extreme temperatures       7.15         1.5.6 Fire       7.1         1.5.8 Noise       7.2, Annex E         1.5.11 External radiation       7.9         1.6.1 Machinery maintenance       7.14, 8.3         1.6.2 Access to operating position and servicing points       6.5, 6.6, 7.14, 8.3         1.6.3 Isolation of energy sources       7.13, 8.3         1.6.4 Operator intervention       7.14, 8.3         1.6.5 Cleaning of internal parts       7.14, 8.3         1.7.1 Information and warnings on the machinery       8.1, 8.2         1.7.2 Warning devices       8.1         1.7.3 Marking of machinery       8.2         1.7.4.1 General principles for the drafting of instructions       8.3         1.7.4.2 Contents of the instructions       8.3, Annex E         1.7.4.3 Sales l		, , , , , , , , , , , , , , , , , , , ,
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# ILMANTERNSATTONAL STANDARD

## ISO 19085-15

First edition 2021-10

### Woodworking machines — Safety —

Part 15: **Presses** 

Machines à bois — Sécurité — Partie 15: Presses

