
Steel structures — Execution of structural steelwork —

Part 5: Welding

*Structures en acier – Exécution des charpentes et ossatures en
acier —*

Partie 5: Soudage



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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 167, *Steel and aluminium structures*.

This first edition cancels and replaces ISO 10721-2:1999, which has been technically revised.

A list of all parts in the ISO 17607 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Introduction

Specific requirements for the achievement of structures that are optimal with respect to safety, the state of the economy, development and general values of a nation are given in the appropriate regional or national standards, if they exist.

Many nations do not have their own standards for structural steelwork. Some reference other national or regional standards. Some permit the project's standard to be selected by the owner, designer or constructor of the structure. Some do not require any standards to be followed.

The ISO 17607 series of standards on the execution of structural steelwork was developed to serve as a means to provide a set of requirements and guidance for projects that are constructed without a governing regional or national standard. The ISO 17607 series can also serve to reduce trade barriers.

Additional requirements to be addressed in the execution of structural steelwork, as structures or as fabricated components, can be found in the other parts of the series:

- ISO 17607-1 (General requirements and terms and definitions);
- ISO 17607-2 (Steels);
- ISO 17607-3 (Fabrication);
- ISO 17607-4 (Erection);
- ISO 17607-6 (Bolting).

Steel structures — Execution of structural steelwork —

Part 5: Welding

1 Scope

This document defines the general requirements for welding in the execution of structural steelwork as structures or as manufactured components in conjunction with ISO 17607-1.

Additional requirements to be addressed in the execution of structural steelwork, as structures or as fabricated components, can be found in other parts of the ISO 17607 series.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 636, *Welding consumables — Rods, wires and deposits for tungsten inert gas welding of non-alloy and fine-grain steels — Classification*

ISO 2560, *Welding consumables — Covered electrodes for manual metal arc welding of non-alloy and fine grain steels — Classification*

ISO 3452-1, *Non-destructive testing — Penetrant testing — Part 1: General principles*

ISO 3834 (all parts), *Quality requirements for fusion welding of metallic materials*

ISO 4063, *Welding, brazing, soldering and cutting — Nomenclature of processes and reference numbers*

ISO 5817:2023, *Welding — Fusion-welded joints in steel, nickel, titanium and their alloys (beam welding excluded) — Quality levels for imperfections*

ISO 6520-1, *Welding and allied processes — Classification of geometric imperfections in metallic materials — Part 1: Fusion welding*

ISO 9606-1, *Qualification testing of welders — Fusion welding — Part 1: Steels*

ISO 9712, *Non-destructive testing — Qualification and certification of NDT personnel*

ISO 10474, *Steel and steel products — Inspection documents*

ISO 13588, *Non-destructive testing of welds — Ultrasonic testing — Use of automated phased array technology*

ISO 13916, *Welding — Measurement of preheating temperature, interpass temperature and preheat maintenance temperature*

ISO 13918, *Welding — Studs and ceramic ferrules for arc stud welding*

ISO 14171, *Welding consumables — Solid wire electrodes, tubular cored electrodes and electrode/flux combinations for submerged arc welding of non alloy and fine grain steels — Classification*

ISO 14174, *Welding consumables — Fluxes for submerged arc welding and electroslag welding — Classification*