

# International Standard

ISO 813-2

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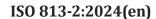
Rubber, vulcanized or thermoplastic — Determination of adhesion to a rigid substrate —

Part 2:

Adhesion of a soft thermoplastic elastomer layer

Kaoutchouc vulcanisé ou thermoplastique — Détermination de d'adhérence à un substrat rigide —

Partie 2: Adhérence d'une couche d'élastomère thermoplastique souple





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This document was prepared by Technical Committee ISO/TC 45, *Rubber and rubber products*, Subcommittee SC 2, *Testing and analysis*.

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## Introduction

Nowadays it is common to use combinations of materials aimed at achieving special properties for parts of a product. Thermoplastic elastomers (TPEs) are used in a large percentage of these applications for functional, visual, acoustic, haptic and tactile reasons, with injection moulding used as the joining method in the majority of cases. [3.4] Due to their thermoplastic nature, TPE materials are gaining importance steadily in this area relative to vulcanized rubber.

Due to the wide variety of TPE types encountered nowadays and the large number of manufacturers, it is difficult to reach comparative conclusions regarding the bond strength between two materials. Accordingly, the purpose of this document is to specify a peel test procedure specifically for measuring the adhesion of a TPE to a rigid substrate.