

INTERNATIONAL STANDARD

NORME INTERNATIONALE

**Household and similar electrical appliances – Safety –
Part 2-60: Particular requirements for whirlpool baths and whirlpool spas**

**Appareils électrodomestiques et analogues – Sécurité –
Partie 2-60: Exigences particulières pour les baignoires et les spas à système
de brassage d'eau**



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IEC Central Office
3, rue de Varembe
CH-1211 Geneva 20
Switzerland

Tel.: +41 22 919 02 11
info@iec.ch
www.iec.ch

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CONTENTS

FOREWORD	3
INTRODUCTION	6
1 Scope	7
2 Normative references	7
3 Terms and definitions	8
4 General requirement	8
5 General conditions for the tests	8
6 Classification	9
7 Marking and instructions	9
8 Protection against access to live parts	10
9 Starting of motor-operated appliances	10
10 Power input and current	10
11 Heating	10
12 Void	10
13 Leakage current and electric strength at operating temperature	10
14 Transient overvoltages	10
15 Moisture resistance	11
16 Leakage current and electric strength	11
17 Overload protection of transformers and associated circuits	11
18 Endurance	11
19 Abnormal operation	11
20 Stability and mechanical hazards	12
21 Mechanical strength	12
22 Construction	12
23 Internal wiring	14
24 Components	14
25 Supply connection and external flexible cords	14
26 Terminals for external conductors	14
27 Provision for earthing	14
28 Screws and connections	15
29 Clearances, creepage distances and solid insulation	15
30 Resistance to heat and fire	15
31 Resistance to rusting	15
32 Radiation, toxicity and similar hazards	15
Annexes	16
Bibliography	17

INTERNATIONAL ELECTROTECHNICAL COMMISSION

**HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES –
SAFETY –****Part 2-60: Particular requirements for whirlpool baths
and whirlpool spas**

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
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International Standard IEC 60335-2-60 has been prepared by IEC technical committee 61: Safety of household and similar electrical appliances.

This bilingual version (2019-11) corresponds to the monolingual English version, published in 2017-12.

This fourth edition cancels and replaces the third edition published in 2002 including its Amendment 1 (2004) and its Amendment 2 (2008). This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- requirements for transportable whirlpool spas have been added (3.103, 5.101, 6.1, 7.12.1, 22.106, 25.1, 25.5, 25.7);

- some notes have been deleted or converted to normative text (22.101, 22.102, 22.103, 22.105);
- the text has been aligned with Ed 5.2 of Part 1.

The text of this International Standard is based on the following documents:

FDIS	Report on voting
61/5552/FDIS	61/5588/RVD

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

The French version of this standard has not been voted upon.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts of the IEC 60335 series, under the general title, *Household and similar electrical appliances – Safety*, can be found on the IEC website.

This part 2 is to be used in conjunction with the latest edition of IEC 60335-1 and its amendments. It was established on the basis of the fifth edition (2010) of that standard.

NOTE 1 When “Part 1” is mentioned in this standard, it refers to IEC 60335-1.

This part 2 supplements or modifies the corresponding clauses in IEC 60335-1, so as to convert that publication into the IEC standard: Safety requirements for electric whirlpool baths and whirlpool spas.

NOTE 2 When “Part 1” is mentioned in this standard, it refers to IEC 60335-1.

When a particular subclause of Part 1 is not mentioned in this part 2, that subclause applies as far as is reasonable. When this standard states “addition”, “modification” or “replacement”, the relevant text in Part 1 is to be adapted accordingly.

NOTE 3 The following numbering system is used:

- subclauses, tables and figures that are numbered starting from 101 are additional to those in Part 1;
- unless notes are in a new subclause or involve notes in Part 1, they are numbered starting from 101, including those in a replaced clause or subclause;
- additional annexes are lettered AA, BB, etc.

NOTE 4 The following print types are used:

- requirements: in roman type;
- *test specifications: in italic type;*
- notes: in small roman type.

Words in **bold** in the text are defined in Clause 3. When a definition concerns an adjective, the adjective and the associated noun are also in bold.

The committee has decided that the contents of the base publication and its amendments will remain unchanged until the maintenance result date indicated on the IEC web site under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

NOTE 5 The attention of National Committees is drawn to the fact that equipment manufacturers and testing organizations may need a transitional period following publication of a new, amended or revised IEC publication in which to make products in accordance with the new requirements and to equip themselves for conducting new or revised tests.

It is the recommendation of the committee that the content of this publication be adopted for implementation nationally not earlier than 12 months or later than 36 months from the date of publication.

The following differences exist in the countries indicated below.

- 6.1: Class I portable appliances are allowed (USA).
- 7.12.1: The statement concerning earthed appliances is not required (USA).
- 7.12.1: The statement concerning appliances supplied through a RCD is not required for cord connected whirlpool spas (Canada, USA)
- 22.35: Current limits apply instead of voltage limits (USA).
- 22.101: The test is different (USA).
- 22.103: The test is carried out ten times (USA).
- 25.1: Class I appliances may have a supply cord fitted with a plug (USA).

INTRODUCTION

It has been assumed in the drafting of this International Standard that the execution of its provisions is entrusted to appropriately qualified and experienced persons.

This standard recognizes the internationally accepted level of protection against hazards such as electrical, mechanical, thermal, fire and radiation of appliances when operated as in normal use taking into account the manufacturer's instructions. It also covers abnormal situations that can be expected in practice and takes into account the way in which electromagnetic phenomena can affect the safe operation of appliances.

This standard takes into account the requirements of IEC 60364 as far as possible so that there is compatibility with the wiring rules when the appliance is connected to the supply mains. However, national wiring rules may differ.

If an appliance within the scope of this standard also incorporates functions that are covered by another part 2 of IEC 60335, the relevant part 2 is applied to each function separately, as far as is reasonable. If applicable, the influence of one function on the other is taken into account.

When a part 2 standard does not include additional requirements to cover hazards dealt with in Part 1, Part 1 applies.

NOTE 1 This means that the technical committees responsible for the part 2 standards have determined that it is not necessary to specify particular requirements for the appliance in question over and above the general requirements.

This standard is a product family standard dealing with the safety of appliances and takes precedence over horizontal and generic standards covering the same subject.

NOTE 2 Horizontal and generic standards covering a hazard are not applicable since they have been taken into consideration when developing the general and particular requirements for the IEC 60335 series of standards. For example, in the case of temperature requirements for surfaces on many appliances, generic standards, such as ISO 13732-1 for hot surfaces, are not applicable in addition to Part 1 or part 2 standards.

An appliance that complies with the text of this standard will not necessarily be considered to comply with the safety principles of the standard if, when examined and tested, it is found to have other features that impair the level of safety covered by these requirements.

An appliance employing materials or having forms of construction differing from those detailed in the requirements of this standard may be examined and tested according to the intent of the requirements and, if found to be substantially equivalent, may be considered to comply with the standard.