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des produits et services

**ILNAS-EN IEC 60676:2024**

**Industrial electroheating equipment -  
Test methods for direct arc furnaces**

Chauffage électrique industriel -  
Méthodes d'essai des fours à arc direct

Industrielle Elektrowärmeanlagen -  
Prüfverfahren für Lichtbogen-  
Schmelzöfen

**04/2024**



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ILNAS-EN IEC 60676:2024

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**Industrial electroheating equipment - Test methods for direct arc  
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(IEC 60676:2024)**

Chauffage électrique industriel - Méthodes d'essai des fours  
à arc direct  
(IEC 60676:2024)

Industrielle Elektrowärmeanlagen - Prüfverfahren für  
Lichtbogen-Schmelzöfen  
(IEC 60676:2024)

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European Committee for Electrotechnical Standardization  
Comité Européen de Normalisation Electrotechnique  
Europäisches Komitee für Elektrotechnische Normung

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## European foreword

The text of document 27/1181/FDIS, future edition 4 of IEC 60676, prepared by IEC/TC 27 "Industrial electroheating and electromagnetic processing" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN IEC 60676:2024.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2025-01-03
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2027-04-03

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In the official version, for Bibliography, the following notes have to be added for the standard indicated:

The Bibliography of EN 60398:2015 is applicable with the following addition:

IEC 60076 (series) NOTE Approved as EN 60076 (series)

IEC 60146-1-1 NOTE Approved as EN 60146-1-1

IEC 60683:2011 NOTE Approved as EN 60683:2012 (not modified)

IEC 61869 (series) NOTE Approved as EN IEC 61869 (series)

## Annex ZA (normative)

### Normative references to international publications with their corresponding European publications

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 Where an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: [www.cenelec.eu](http://www.cenelec.eu).

| <u>Publication</u> | <u>Year</u> | <u>Title</u>                                                                                                                                                | <u>EN/HD</u>   | <u>Year</u> |
|--------------------|-------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|-------------|
| IEC 60398          | 2015        | Installations for electroheating and electromagnetic processing - General performance test methods                                                          | EN 60398       | 2015        |
| IEC 60519-1        | -           | Safety in installations for electroheating and electromagnetic processing - Part 1: General requirements                                                    | EN IEC 60519-1 | -           |
| IEC 60519-4        | 2021        | Safety in installations for electroheating and electromagnetic processing - Part 4: Particular requirements for arc furnace installations                   | EN IEC 60519-4 | 2022        |
| ISO 13578          | -           | Industrial furnaces, and associated processing equipment - Safety requirements for machinery and equipment for production of steel by electric arc furnaces | -              | -           |



# INTERNATIONAL STANDARD

## NORME INTERNATIONALE



**Industrial electroheating equipment – Test methods for direct arc furnaces**

**Chauffage électrique industriel – Méthodes d'essai des fours à arc direct**

## CONTENTS

|                                                                     |    |
|---------------------------------------------------------------------|----|
| FOREWORD.....                                                       | 4  |
| INTRODUCTION.....                                                   | 6  |
| 1 Scope.....                                                        | 7  |
| 2 Normative references .....                                        | 7  |
| 3 Terms, definitions and abbreviated terms .....                    | 8  |
| 3.1 Terms and definitions.....                                      | 8  |
| 3.2 Abbreviated terms.....                                          | 12 |
| 4 Basic provisions for testing and test conditions.....             | 13 |
| 4.1 Aim of testing.....                                             | 13 |
| 4.2 Communication of test results .....                             | 13 |
| 4.3 Boundaries of the energy using system for testing .....         | 13 |
| 4.3.1 General considerations .....                                  | 13 |
| 4.3.2 Batch type installations .....                                | 13 |
| 4.3.3 Continuous type installations .....                           | 14 |
| 4.4 General requirements for testing.....                           | 14 |
| 4.5 Operating conditions during tests.....                          | 14 |
| 4.6 Environmental conditions during tests .....                     | 14 |
| 4.7 Supply voltage .....                                            | 14 |
| 5 Comparing equipment or installations .....                        | 15 |
| 6 Measurements and charged material .....                           | 15 |
| 6.1 General.....                                                    | 15 |
| 6.2 Time resolution .....                                           | 15 |
| 6.3 Frequency measurement.....                                      | 15 |
| 6.4 Measurement of electrical data .....                            | 15 |
| 6.4.1 Supply voltage and current .....                              | 15 |
| 6.4.2 Voltage, current, electrical power and resistance .....       | 15 |
| 6.4.3 Measurement positions.....                                    | 16 |
| 6.5 Temperature measurement .....                                   | 16 |
| 6.5.101 Dipping probes for liquid steel or slag.....                | 16 |
| 6.6 Measurement of pressure, humidity or composition of fluids..... | 16 |
| 6.7 Charged material .....                                          | 16 |
| 7 Numerical modelling .....                                         | 17 |
| 8 Technical tests .....                                             | 18 |
| 8.101 General.....                                                  | 18 |
| 8.102 Electrical insulation.....                                    | 18 |
| 8.103 Cold function test.....                                       | 18 |
| 8.104 Hot commissioning.....                                        | 18 |
| 8.104.1 General .....                                               | 18 |
| 8.104.2 Energy consumption during holding operation.....            | 18 |
| 8.104.3 Energy consumption during normal operation .....            | 19 |
| 8.104.4 Rated arc furnace capacity .....                            | 19 |
| 8.105 Preparation for performance test.....                         | 19 |
| 8.105.1 Performance dependence on supply voltage.....               | 20 |
| 8.105.2 Processing range of intended operation.....                 | 20 |
| 8.105.3 Short circuit test .....                                    | 20 |
| 8.105.4 Electrode consumption .....                                 | 20 |

|              |                                                                                                                                              |    |
|--------------|----------------------------------------------------------------------------------------------------------------------------------------------|----|
| 8.105.5      | Tap-to-tap time .....                                                                                                                        | 20 |
| 8.105.6      | Power on time .....                                                                                                                          | 20 |
| 8.105.7      | Arcing time .....                                                                                                                            | 20 |
| 8.105.8      | Process time.....                                                                                                                            | 20 |
| 8.105.9      | Apparent power .....                                                                                                                         | 20 |
| 8.105.10     | Active power.....                                                                                                                            | 20 |
| 8.105.11     | Reactive power.....                                                                                                                          | 21 |
| 8.105.12     | Power factor .....                                                                                                                           | 21 |
| 9            | Efficiency of the installation .....                                                                                                         | 21 |
| 9.1          | General.....                                                                                                                                 | 21 |
| 9.2          | Specific energy consumption .....                                                                                                            | 21 |
| 9.3          | Heating efficiency of arc furnace installation .....                                                                                         | 21 |
| 9.4          | Supply power usage efficiency .....                                                                                                          | 22 |
| 9.5          | Energy transfer efficiency .....                                                                                                             | 22 |
| Annex A      | (informative) Energy efficiency assessment .....                                                                                             | 23 |
| Annex B      | (informative) Visual display of energy efficiency related information.....                                                                   | 24 |
| B.101        | General.....                                                                                                                                 | 24 |
| B.102        | Sankey diagram of power balance – to be adapted to EAF route.....                                                                            | 24 |
| B.103        | Time resolved power usage diagram.....                                                                                                       | 25 |
| Annex C      | (informative) Estimating energy use.....                                                                                                     | 28 |
| C.1          | General.....                                                                                                                                 | 28 |
| C.2          | Minimum energy consumption.....                                                                                                              | 28 |
| C.3          | Holding power.....                                                                                                                           | 29 |
| C.4          | Transfer losses and transfer efficiency.....                                                                                                 | 29 |
| C.5          | Examples.....                                                                                                                                | 29 |
| Annex D      | (informative) Energy recoverability .....                                                                                                    | 30 |
| Annex AA     | (informative) Short circuit test procedures (dip test).....                                                                                  | 31 |
| AA.1         | General.....                                                                                                                                 | 31 |
| AA.1.1       | EAF AC .....                                                                                                                                 | 31 |
| AA.1.2       | EAF DC .....                                                                                                                                 | 31 |
| AA.2         | High current system: resistance and reactance of EAF AC.....                                                                                 | 31 |
| AA.3         | Impedances determined by short circuit test .....                                                                                            | 31 |
| AA.4         | Test procedures for EAF AC .....                                                                                                             | 32 |
| AA.5         | Reactance asymmetry factor.....                                                                                                              | 36 |
| AA.6         | Uncertainties of the operational short circuit measurements.....                                                                             | 37 |
| Bibliography | .....                                                                                                                                        | 38 |
| Figure B.101 | – Sankey diagram of a 130 MVA EAF DC (see Bibliography, Kühn) .....                                                                          | 24 |
| Figure B.102 | – Example of a time resolved power usage diagram of EAF scrap melting .....                                                                  | 26 |
| Figure AA.1  | – Typical single line diagram for measuring electrical data of the high current system to determine the resistance and reactance values..... | 33 |