

# ILNAS

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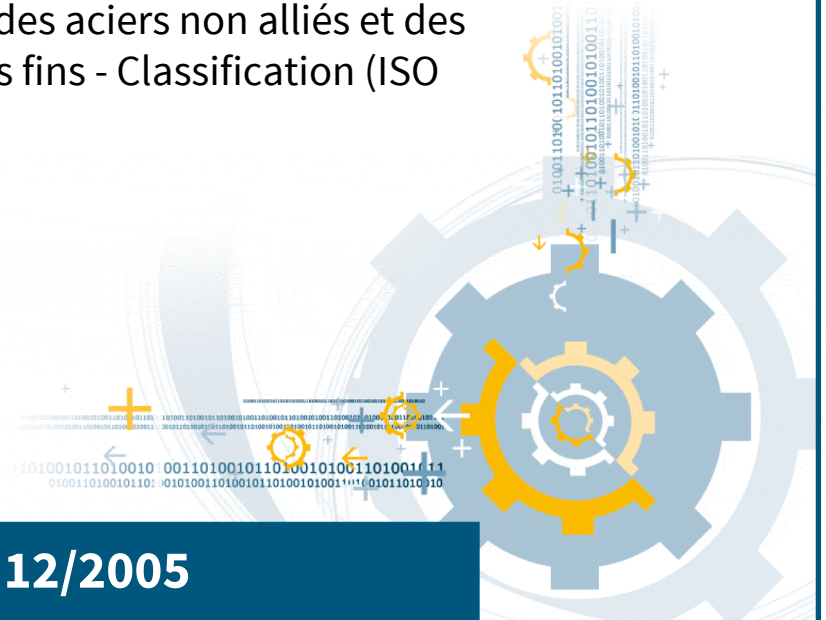
## ILNAS-EN ISO 2560:2005

### **Welding consumables - Covered electrodes for manual metal arc welding of non-alloy and fine grain steels - Classification (ISO 2560:2002)**

Schweißzusätze - Umhüllte  
Stabelektroden zum  
Lichtbogenhandschweißen von  
unlegierten Stählen und Feinkornstählen

Produits consommables pour le soudage  
- Electrodes enrobées pour le soudage  
manuel à l'arc des aciers non alliés et des  
aciers à grains fins - Classification (ISO

12/2005



## National Foreword

This European Standard EN ISO 2560:2005 was adopted as Luxembourgish Standard ILNAS-EN ISO 2560:2005.

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EUROPEAN STANDARD <sup>ILNAS-EN ISO 2560:2005</sup> **EN ISO 2560**  
NORME EUROPÉENNE  
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English Version

**Welding consumables - Covered electrodes for manual metal  
arc welding of non-alloy and fine grain steels - Classification  
(ISO 2560:2002)**

Produits consommables pour le soudage - Electrodes  
enrobées pour le soudage manuel à l'arc des aciers non  
alliés et des aciers à grains fins - Classification (ISO  
2560:2002)

Schweißzusätze - Umhüllte Stabelektroden zum  
Lichtbogenhandschweißen von unlegierten Stählen und  
Feinkornstählen - Einteilung (ISO 2560:2002)

This European Standard was approved by CEN on 24 November 2005.

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This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.



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EUROPÄISCHES KOMITEE FÜR NORMUNG

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## Foreword

The text of ISO 2560:2002 has been prepared by Technical Committee ISO/TC 44 "Welding and allied processes" of the International Organization for Standardization (ISO) and has been taken over as EN ISO 2560:2005 by Technical Committee CEN/TC 121 "Welding" the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2006, and conflicting national standards shall be withdrawn at the latest by June 2006.

This document supersedes EN 499:1994.

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### Endorsement notice

The text of ISO 2560:2002 has been approved by CEN as EN ISO 2560:2005 without any modifications.

ILNAS-EN ISO 2560:2005  
**INTERNATIONAL  
STANDARD**

**ISO  
2560**

Second edition  
2002-11-01

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**Welding consumables — Covered  
electrodes for manual metal arc welding of  
non-alloy and fine grain steels —  
Classification**

*Produits consommables pour le soudage — Électrodes enrobées pour le  
soudage manuel à l'arc des aciers non alliés et des aciers à grains fins —  
Classification*



Reference number  
ISO 2560:2002(E)

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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 3.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this International Standard may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 2560 was prepared in collaboration with the International Institute of Welding which has been approved by the ISO Council as an international standardizing body in the field of welding.

This second edition cancels and replaces the first edition (ISO 2560:1973), which has been technically revised.

Annexes A to D of this International Standard are for information only.