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**Hot-rolled steel sheet in coils of  
structural quality and heavy thickness**

*Tôles fortes en acier de construction laminées à chaud en bobines*

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## Foreword

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The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

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ISO 13976 was prepared by Technical Committee ISO/TC 17, *Steel*, Subcommittee SC 12, *Continuous mill flat rolled products*.

This second edition cancels and replaces the first edition (ISO 13976:1998), which has been technically revised.