

ILNAS

Institut luxembourgeois de la normalisation
de l'accréditation, de la sécurité et qualité
des produits et services

ILNAS-EN 10025-1:2004

Hot rolled products of structural steels - Part 1: General technical delivery conditions

Produits laminés à chaud en aciers de
construction - Partie 1: Conditions
techniques générales de livraison

Warmgewalzte Erzeugnisse aus
Baustählen - Teil 1: Allgemeine
technische Lieferbedingungen

11/2004



National Foreword

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Warmgewalzte Erzeugnisse aus Baustählen - Teil 1: Allgemeine technische Lieferbedingungen

This European Standard was approved by CEN on 30 September 2004.

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This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

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Contents

	Page
Foreword.....	4
1 Scope	6
2 Normative references	6
2.1 General standards	6
2.2 Standards on dimensions and tolerances (see 7.7.1)	7
2.3 Standards on testing	8
3 Terms and definitions	8
4 Classification and designation	9
4.1 Classification	9
4.1.1 Main quality classes	9
4.1.2 Grades and qualities	9
4.2 Designation	9
5 Information to be supplied by the purchaser	9
5.1 Mandatory information	9
5.2 Options	9
6 Manufacturing process	10
6.1 Steel making process	10
6.2 Deoxidation or grain size	10
6.3 Delivery conditions	10
7 Requirements	10
7.1 General	10
7.2 Chemical composition	10
7.3 Mechanical properties	10
7.3.1 General	10
7.3.2 Impact properties	11
7.3.3 Improved deformation properties perpendicular to the surface	11
7.4 Technological properties	11
7.4.1 Weldability	11
7.4.2 Formability	11
7.4.3 Suitability for hot-dip zinc-coating	12
7.4.4 Machinability	12
7.5 Surface properties	12
7.6 Internal soundness	12
7.7 Dimensions, tolerances on dimensions and shape	12
8 Inspection	12
8.1 General	12
8.2 Type of inspection and inspection document	12
8.3 Frequency of testing	13
8.3.1 Sampling	13
8.3.2 Test units	13
8.3.3 Verification of chemical composition	13
8.4 Tests to be carried out for specific inspection	13
9 Preparation of samples and test pieces	13
9.1 Selection and preparation of samples for chemical analysis	13
9.2 Location and orientation of samples and test pieces for mechanical tests	13

9.2.1	General	13
9.2.2	Preparation of samples	13
9.2.3	Preparation of test pieces.....	14
9.3	Identification of samples and test pieces	14
10	Test methods	15
10.1	Chemical analysis	15
10.2	Mechanical tests	15
10.2.1	Tensile tests	15
10.2.2	Impact tests.....	15
10.3	Ultrasonic testing	15
10.4	Retests.....	16
11	Marking, labelling, packaging	16
12	Complaints	16
13	Options (see 5.2).....	16
14	Evaluation of conformity	17
Annex A (normative) Location of samples and test pieces		18
Annex B (normative) Evaluation of conformity		21
B.1	General	21
B.2	Initial type testing by the manufacturer	21
B.2.1	General	21
B.2.2	Intensive routine testing	22
B.2.3	Supplementary testing.....	22
B.2.4	Documentation	23
B.3	Testing of samples taken at the factory by the manufacturer	23
B.4	Factory production control (FPC).....	24
B.4.1	General	24
B.4.2	Equipment	24
B.4.3	Raw materials	24
B.4.4	Product testing and evaluation.....	24
B.4.5	Non-conforming products	24
Annex C (informative) List of national standards which correspond with EURONORMS referenced		25
Annex ZA (informative) Clauses of this European Standard addressing the provisions of the EU Construction Products Directive		26
ZA.1	Scope and relevant characteristics	26
ZA.2	Procedure(s) for the attestation of conformity of hot rolled structural steel products	27
ZA.2.1	Systems of attestation of conformity	27
ZA.2.2	EC certificate and declaration of conformity.....	28
ZA.3	CE marking and labelling.....	29
Bibliography.....		32

Foreword

This document (EN 10025-1:2004) has been prepared by Technical Committee ECISS/TC 10 "Structural steels - Grades and qualities", the secretariat of which is held by NEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by May 2005, and conflicting national standards shall be withdrawn at the latest by August 2006.

This document with the Parts 2 to 6 supersedes the following documents:

EN 10025:1990 + A1:1993, *Hot rolled products of non-alloy structural steels - Technical delivery conditions.*

EN 10113-1:1993, *Hot rolled products in weldable fine grain structural steels - Part 1: General delivery conditions.*

EN 10113-2:1993, *Hot rolled products in weldable fine grain structural steels - Part 2: Delivery conditions for normalized/normalized rolled steels.*

EN 10113-3:1993, *Hot rolled products in weldable fine grain structural steels - Part 3: Delivery conditions for thermomechanical rolled steels.*

EN 10137-1:1995, *Plates and wide flats made of high yield strength structural steels in the quenched and tempered or precipitation hardened condition - Part 1: General delivery conditions.*

EN 10137-2:1995, *Plates and wide flats made of high yield strength structural steels in the quenched and tempered or precipitation hardened condition - Part 2: Delivery conditions for quenched and tempered steels.*

EN 10155:1993, *Structural steels with improved atmospheric corrosion resistance - Technical delivery conditions.*

With resolution Nr. 2/1999 ECISS/TC 10 decided to withdraw EN 10137-3:1995 "Plates and wide flats made of high yield strength structural steels in the quenched and tempered or precipitation hardened condition - Part 3: Delivery conditions for precipitation hardened steels".

The specific requirements for structural steels are given in the following Parts:

Part 2: Technical delivery conditions for non-alloy structural steels

Part 3: Technical delivery conditions for normalized/normalized rolled weldable fine grain structural steels

Part 4: Technical delivery conditions for thermomechanical rolled weldable fine grain structural steels

Part 5: Technical delivery conditions for structural steels with improved atmospheric corrosion resistance

Part 6: Technical delivery conditions for flat products of high yield strength structural steels in the quenched and tempered condition

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of the EU Construction Products Directive (89/106/EEC).

For relationship with EU Construction Products Directive (89/106/EEC), see informative Annex ZA, which is an integral part of this document.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland and the United Kingdom.

1 Scope

1.1 This document specifies requirements for flat and long products (see Clause 3) of hot rolled structural steels excluding structural hollow sections and tubes. Part 1 of this document specifies the general delivery conditions.

The specific requirements for structural steels are given in the following Parts:

Part 2: Technical delivery conditions for non-alloy structural steels

Part 3: Technical delivery conditions for normalized/normalized rolled weldable fine grain structural steels

Part 4: Technical delivery conditions for thermomechanical rolled weldable fine grain structural steels

Part 5: Technical delivery conditions for structural steels with improved atmospheric corrosion resistance

Part 6: Technical delivery conditions for flat products of high yield strength structural steels in the quenched and tempered condition

The steels specified in this document are intended for use in welded, bolted and riveted structures.

1.2 This document does not apply to coated products or to steel products for general structural applications in accordance with the standards and draft standards listed in the Bibliography.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

2.1 General standards

EN 10020:2000, *Definition and classification of grades of steel.*

EN 10021:1993, *General technical delivery requirements for steel and iron products.*

EN 10025-2:2004, *Hot rolled products of structural steels - Part 2: Technical delivery conditions for non-alloy structural steels.*

EN 10025-3:2004, *Hot rolled products of structural steels - Part 3: Technical delivery conditions for normalized/normalized rolled weldable fine grain structural steels.*

EN 10025-4:2004, *Hot rolled products of structural steels - Part 4: Technical delivery conditions for thermomechanical rolled weldable fine grain structural steels.*

EN 10025-5:2004, *Hot rolled products of structural steels - Part 5: Technical delivery conditions for structural steels with improved atmospheric corrosion resistance.*

EN 10025-6:2004, *Hot rolled products of structural steels - Part 6: Technical delivery conditions for flat products of high yield strength structural steels in the quenched and tempered condition.*

EN 10027-1, *Designation systems for steels - Part 1: Steel names, principal symbols.*

EN 10027-2, *Designation systems for steels - Part 2: Numerical system.*