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ILNAS-EN 10025-6:2004

Hot rolled products of structural steels - Part 6: Technical delivery conditions for flat products of high yield strength structural steels in the quenched and

Produits laminés à chaud en aciers de construction - Partie 6: Conditions techniques de livraison pour produits plats des aciers à haute limite d'élasticité

Warmgewalzte Erzeugnisse aus Baustählen - Teil 6: Technische Lieferbedingungen für Flacherzeugnisse aus Stählen mit höherer Streckgrenze im

11/2004

National Foreword

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EUROPEAN STANDARD
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English version

Hot rolled products of structural steels - Part 6: Technical delivery conditions for flat products of high yield strength structural steels in the quenched and tempered condition

Produits laminés à chaud en aciers de construction - Partie 6: Conditions techniques de livraison pour produits plats des aciers à haute limite d'élasticité à l'état trempé et revenu

Warmgewalzte Erzeugnisse aus Baustählen - Teil 6: Technische Lieferbedingungen für Flacherzeugnisse aus Stählen mit höherer Streckgrenze im vergüteten Zustand

This European Standard was approved by CEN on 1 April 2004.

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Foreword

This document (EN 10025-6:2004) has been prepared by Technical Committee ECISS/TC 10 “Structural steels - Grades and qualities”, the secretariat of which is held by NEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by May 2005, and conflicting national standards shall be withdrawn at the latest by May 2005.

This document supersedes, together with EN 10025-1:2004, EN 10137-1:1995, *Plates and wide flats made of high yield strength structural steels in the quenched and tempered or precipitation hardened conditions – Part 1: General delivery conditions* and EN 10137-2:1995, *Plates and wide flats made of high yield strength structural steels in the quenched and tempered or precipitation hardened conditions - Part 2: Delivery conditions for quenched and tempered steels*.

According to resolution ECISS/TC 10 Nr 2/1999 EN 10137-3:1995, *Plates and wide flats made of high yield strength structural steels in the quenched and tempered or precipitation hardened conditions - Part 3: Delivery conditions for precipitation hardened steels* is withdrawn because the steels from this document are hardly produced at this moment.

The titles of the other parts of this document are:

Part 1: General technical delivery conditions;

Part 2: Technical delivery conditions for non-alloy structural steels;

Part 3: Technical delivery conditions for normalized/normalized rolled weldable fine grain structural steels

Part 4: Technical delivery conditions for thermomechanical rolled weldable fine grain structural steels;

Part 5: Technical delivery conditions for structural steels with improved atmospheric corrosion resistance.

This document has been prepared under Mandate M/120 given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of the EU Construction Products Directive (89/106/EEC). For relationship with the EU Construction Products Directive, see informative Annex ZA of EN 10025-1:2004.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland and the United Kingdom.

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1 Scope

Part 6 of this document, in addition to part 1, specifies requirements for flat products of high yield strength alloy special steels. The grades and qualities are given in Tables 2 to 4 (chemical composition) and Tables 5 to 7 (mechanical properties) and are supplied in the quenched and tempered condition as given in 6.3.

The steels specified in this document are applicable to hot-rolled flat products with a minimum nominal thickness of 3 mm and a maximum nominal thickness ≤ 150 mm for grades S460, S500, S550, S620 and S690, a maximum nominal thickness ≤ 100 mm for grade S890 and a maximum nominal thickness ≤ 50 mm for grade S960, in steels which, after quenching and tempering, have a specified minimum yield strength of 460 MPa[1]) to 960 MPa[1]).

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

2.1 General standards

EN 1011-2, *Welding – Recommendations for welding of metallic materials - Part 2: Arc welding of ferritic steels.*

EN 10020, *Definition and classification of grades of steel.*

EN 10025-1:2004, *Hot rolled products of structural steels - Part 1: General technical delivery conditions.*

EN 10027-1, *Designation systems for steels - Part 1: Steel names, principal symbols.*

EN 10027-2, *Designation systems for steels - Part 2: Numerical system.*

EN 10163-1, *Delivery requirements for surface condition of hot-rolled steel plates, wide flats and sections – Part 1: General requirements.*

EN 10163-2, *Delivery requirements for surface condition of hot-rolled steel plates, wide flats and sections – Part 2: Plates and wide flats.*

EN 10164, *Steel products with improved deformation properties perpendicular to the surface of the product - Technical delivery conditions.*

CR 10260, *Designation systems for steels - Additional symbols.*

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[1]) 1 MPa = 1 N/mm^2.