

INTERNATIONAL STANDARD

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**Organic light emitting diode (OLED) displays –
Part 5-2: Mechanical endurance testing methods**

**Afficheurs à diodes électroluminescentes organiques (OLED) –
Partie 5-2: Méthodes d'essais d'endurance mécanique**



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CONTENTS

FOREWORD.....	4
1 Scope.....	6
2 Normative references	6
3 Terms and definitions	7
4 Abbreviations	7
5 Standard atmospheric conditions	7
6 Evaluations	7
6.1 Visual examination and verification of dimensions	7
6.2 Reporting	8
7 Mechanical endurance test methods.....	8
7.1 General.....	8
7.2 Vibration (sinusoidal).....	8
7.2.1 General	8
7.2.2 Purpose.....	8
7.2.3 Test apparatus	8
7.2.4 Test procedure	8
7.2.5 Evaluation	11
7.3 Shock.....	11
7.3.1 General	11
7.3.2 Purpose.....	11
7.3.3 Test apparatus	11
7.3.4 Test procedure	11
7.3.5 Evaluation	12
7.4 Quasistatic strength	12
7.4.1 General	12
7.4.2 Purpose.....	12
7.4.3 Specimen.....	13
7.4.4 Test apparatus	13
7.4.5 Test procedure	13
7.4.6 Evaluation	14
7.5 Four-point bending test	14
7.5.1 General	14
7.5.2 Purpose.....	14
7.5.3 Specimen	14
7.5.4 Test apparatus	15
7.5.5 Test procedure	15
7.5.6 Post-testing analysis	16
7.5.7 Evaluation	17
7.6 Transportation drop test	17
7.6.1 General	17
7.6.2 Purpose.....	17
7.6.3 Test sample.....	17
7.6.4 Test procedure	17
7.6.5 Evaluation	18
7.7 Peel strength test	18
7.7.1 Purpose.....	18

7.7.2	Test procedure	18
7.7.3	Evaluation	19
Annex A (informative) Example of the raw test data reduction for four-point bending test		20
Bibliography.....		28
Figure 1	– Configuration of OLED shock test set-up.....	11
Figure 2	– Schematic of quasistatic strength measurement apparatus example	13
Figure 3	– Schematics of test apparatus and pinned bearing edges	15
Figure 4	– Specimen configuration under four-point bending test	15
Figure 5	– Order of transportation package drop	18
Figure 6	– Example of peeling strength test	19
Figure A.1	– Specimen dimensions used for sample test.....	20
Figure A.3	– Finite element model of test specimen	22
Figure A.4	– Displacement contour map after moving down loading-bar by 2 mm.....	23
Figure A.5	– Contour map of maximum principal stress distribution.....	23
Figure A.6	– Maximum principal stress and maximum stress along the edge.....	24
Figure A.7	– Final relationship between panel strength and failure load	24
Figure A.8	– Extraction of conversion factor by linear fitting.....	25
Figure A.9	– Example of Weibull distribution of strength data and statistical outputs.....	27
Figure A.10	– Fitted failure probability distribution of strength data	27
Table 1	– Frequency range – Lower end	9
Table 2	– Frequency range – Upper end.....	9
Table 3	– Recommended frequency ranges.....	10
Table 4	– Recommended vibration amplitudes	10
Table 5	– Conditions for shock test.....	12
Table 6	– Examples of test parameter combinations	16
Table 7	– Example of package drop sequence	18
Table A.1	– Results of raw test data	21
Table A.2	– Example of conversion factor ($t = 0,4$ mm, test span = 20 mm/40 mm).....	25
Table A.3	– Failure load and converted strength data	26

INTERNATIONAL ELECTROTECHNICAL COMMISSION

ORGANIC LIGHT EMITTING DIODE (OLED) DISPLAYS –

Part 5-2: Mechanical endurance testing methods

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International Standard IEC 62341-5-2 has been prepared by IEC technical committee 110: Electronic display devices.

The text of this standard is based on the following documents:

FDIS	Report on voting
110/472/FDIS	110/486/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts in the IEC 62341 series, published under the general title *Organic light emitting diode (OLED) displays*, can be found on the IEC website.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC web site under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

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ORGANIC LIGHT EMITTING DIODE (OLED) DISPLAYS –

Part 5-2: Mechanical endurance testing methods

1 Scope

This part of IEC 62341 defines testing methods for evaluating mechanical endurance quality of Organic Light Emitting Diode (OLED) display panels and modules or their packaged form for transportation. It takes into account, wherever possible, the environmental testing methods outlined in specific parts of IEC 60068. The object of this standard is to establish uniform preferred test methods for judging the mechanical endurance properties of OLED display devices.

There are generally two categories of mechanical endurance tests: those relating to the product usage environment and those relating to the transportation environment in packaged form. Vibration, shock, quasistatic strength, four-point bending test and peel strength test are introduced here for usage environment, while transportation drop test is applicable to the transportation environment. Mechanical endurance tests may also be categorized into mobile application, notebook computer or monitor application and large size TV application. Special considerations or limitations of test methods according to the size or application of the specimen will be noted.

NOTE This standard is established separately from IEC 61747-5-3, because the technology of organic light emitting diodes is considerably different from that of liquid crystal devices in such matters as:

- used materials and structure;
- operation principles;
- measuring methods.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60068-2-6:2007, *Environmental testing – Part 2-6: Tests–Test Fc: Vibration (sinusoidal)*

IEC 60068-2-27:2008, *Environmental testing – Part 2-27: Tests–Test Ea and guidance: Shock*

IEC 61747-5:1998, *Liquid crystal and solid-state display devices – Part 5: Environmental, endurance and mechanical test methods*

IEC 61747-5-3:2009, *Liquid crystal display devices – Part 5-3: Environmental, endurance and mechanical test methods – Glass strength and reliability*

IEC 62341-1-2:2007, *Organic light emitting diode displays – Part 1-2: Terminology and letter symbols*

IEC 62341-5:2009, *Organic light emitting diode (OLED) displays – Part 5: Environmental testing methods*

IEC 62341-6-1:2009, *Organic light emitting diode (OLED) displays – Part 6-1: Measuring methods of optical and electro-optical parameters*

IEC 62341-6-2:2012, *Organic light emitting diode (OLED) displays – Part 6-2: Measuring methods of visual quality and ambient performance*

ISO 2206:1987, *Packaging – Complete, filled transport packages – Identification of parts when testing*

ISO 2248:1985, *Packaging – Complete, filled transport packages – Vertical impact test by dropping*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in IEC 62341-1-2 and the following apply.

3.1

strength

stress at which a sample fails for a given loading condition

3.2

glass edge strength

measured stress at failure where the failure origin is known to have occurred at an edge

4 Abbreviations

FEA	finite element analysis
FPCB	flexible printed circuit board
B ₁₀	the value at lower 10 % position in the Weibull distribution [1] ¹
TSP	touch screen panel

5 Standard atmospheric conditions

The standard atmospheric conditions in IEC 62341-5:2009, 5.3, shall apply unless otherwise specifically agreed between customer and supplier.

6 Evaluations

6.1 Visual examination and verification of dimensions

The specimen shall be submitted to the visual, dimensional checks in non-operation condition and functional checks in operational condition prescribed by the following specification.

- Visual checks of damage to exterior body of the specimen including marking, encapsulation and terminals shall be examined as specified in IEC 61747-5:1998, 1.5.
- Dimensions given in the customer's specification shall be verified.
- Visual and optical performance shall be checked as specified in IEC 62341-6-1.

Unless otherwise specified, visual inspection shall be performed under the conditions and methods as specified in IEC 62341-6-2:2012, 6.2.

¹ Numbers in square brackets refer to the bibliography.