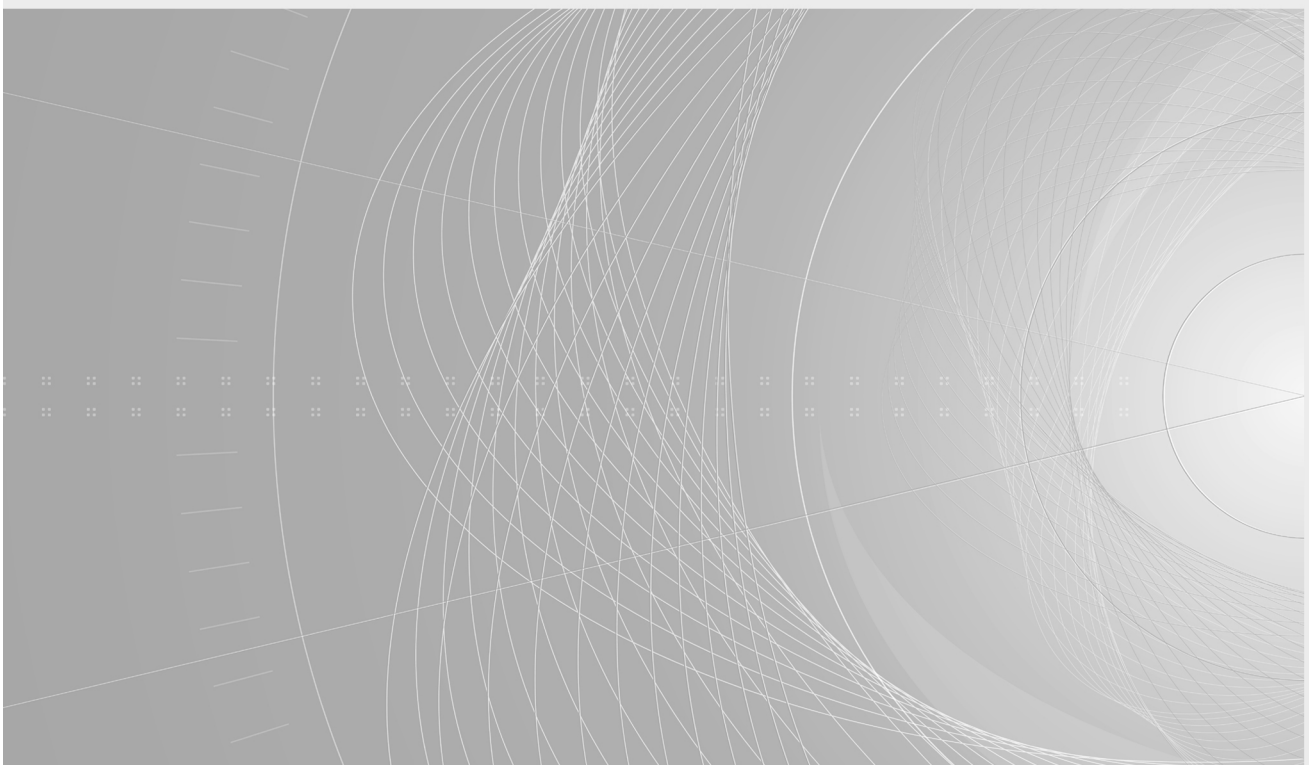


INTERNATIONAL STANDARD

NORME INTERNATIONALE

**Specifications for particular types of winding wires –
Part 12: Polyvinyl acetal enamelled round copper wire, class 120**

**Spécifications pour types particuliers de fils de bobinage –
Partie 12: Fil de section circulaire en cuivre émaillé avec acétal de polyvinyle,
classe 120**





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SPECIFICATIONS FOR PARTICULAR TYPES OF WINDING WIRES –**Part 12: Polyvinyl acetal enamelled round copper wire, class 120**

FOREWORD

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International Standard IEC 60317-12 has been prepared by IEC technical committee 55: Winding wires.

This fourth edition of IEC 60317-12 cancels and replaces the third edition published in 2010. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) modification of the Scope;
- b) addition of reference to transformer oil resistance test method in Clause 20.

The text of this publication is based on the following documents:

FDIS	Report on voting
55/1841/FDIS	55/1854/RVD

Full information on the voting for the approval of this document can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

This International Standard is to be used in conjunction with IEC 60317-0-1:2013 and its Amendment 1:2019.

A list of all parts in the IEC 60317 series, published under the general title *Specifications for particular types of winding wires*, can be found on the IEC website.

The numbering of clauses in this document is not continuous from Clauses 21 through 30 in order to reserve space for possible future wire requirements prior to those for wire packaging.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

INTRODUCTION

This Part of IEC 60317 forms an element of a series of standards which deals with insulated wires used for windings in electrical equipment. It is composed of the following series:

- 1) *Winding wires – Test methods* (IEC 60851 series);
- 2) *Specifications for particular types of winding wires* (IEC 60317 series);
- 3) *Packaging of winding wires* (IEC 60264 series).