

INTERNATIONAL STANDARD

NORME INTERNATIONALE

**Specifications for particular types of winding wires –
Part 0-6: General requirements – Glass-fibre wound resin or varnish
impregnated, bare or enamelled round copper wire**

**Spécifications pour types particuliers de fils de bobinage –
Partie 0-6: Exigences générales – Fil de section circulaire en cuivre nu
ou émaillé, guipé de fibres de verre imprégnées de résine ou de vernis**



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INTERNATIONAL ELECTROTECHNICAL COMMISSION

SPECIFICATIONS FOR PARTICULAR TYPES OF WINDING WIRES –**Part 0-6: General requirements –
Glass-fibre wound resin or varnish impregnated,
bare or enamelled round copper wire**

FOREWORD

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International Standard IEC 60317-0-6 has been prepared by IEC technical committee 55: Winding wires.

This second edition cancels and replaces the first edition published in 2001 and Amendment 1:2006. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- revision to 3.3, Appearance;
- revision to Table 1, maximum overall diameter of grade 1 wire over single-glass fibre covering for nominal conductor diameters 1,600 mm – 5,000 mm;
- revision to Table 2, maximum overall diameter of grade 1 wire over double-glass fibre covering for nominal conductor diameters 1,600 mm – 5,000 mm;
- clarification in Table 3 measurement of elongation as "minimum elongation %".

The text of this International Standard is based on the following documents:

FDIS	Report on voting
55/1851/FDIS	55/1866/RVD

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

This International standard is to be read in conjunction with IEC 60851 (all parts). The clause numbers used in this part of IEC 60317 are identical with the respective test numbers of IEC 60851 (all parts).

In case of inconsistencies between IEC 60851 (all parts) and this part of IEC 60317, the latter prevails.

The numbering of clauses in this standard is not continuous from Clauses 21 and 30 in order to reserve space for possible future wire requirements prior to those for wire packaging.

A list of all parts in the IEC 60317 series, published under the general title *Specifications for particular types of winding wires*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

INTRODUCTION

This part of IEC 60317 forms an element of a series of standards which deals with insulated wires used for windings in electrical equipment. It is composed of the following series:

- 1) *Winding wires – Test methods* (IEC 60851 series);
- 2) *Specifications for particular types of winding wires* (IEC 60317 series);
- 3) *Packaging of winding wires* (IEC 60264 series).