

INTERNATIONAL STANDARD

NORME INTERNATIONALE

**Specifications for particular types of winding wires –
Part 4: Solderable polyurethane enamelled round copper wire, class 130**

**Spécifications pour types particuliers de fils de bobinage –
Partie 4: Fil brasable de section circulaire en cuivre émaillé avec polyuréthane,
classe 130**



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INTERNATIONAL ELECTROTECHNICAL COMMISSION

SPECIFICATIONS FOR PARTICULAR TYPES OF WINDING WIRES –**Part 4: Solderable polyurethane enamelled round copper wire, class 130**

FOREWORD

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International Standard IEC 60317-4 has been prepared by IEC technical committee 55: Winding wires.

This fourth edition cancels and replaces the third edition published in 1990, Amendment 1:1997 and Amendment 2:1999. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- new 3.2.2 containing general notes on winding wire, formerly a part of the scope;
- new 3.2.3 containing requirements for appearance;
- revision to references to IEC 60317-0-1:2013 to clarify that their application is normative;
- consolidation of 17.1 and 17.2 of the solderability requirements;
- revision to Clause 19, dielectric dissipation factor;
- new Clause 23, pin hole test.

The text of this standard is based on the following documents:

CDV	Report on voting
55/1459/CDV	55/1498/RVC

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

This International Standard is to be read in conjunction with IEC 60317-0-1:2013.

The numbering of clauses in this standard is not continuous from Clauses 20 and 30 in order to reserve space for possible future wire requirements prior to those for wire packaging.

A list of all parts in the IEC 60317 series, published under the general title *Specifications for particular types of winding wires*, can be found on the IEC website.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC web site under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

Withdrawn

INTRODUCTION

This part of IEC 60317 is one of a series which deals with insulated wires used for windings in electrical equipment. The series has three groups describing:

- 1) Winding wires – Test methods (IEC 60851 series);
- 2) Specifications for particular types of winding wires (IEC 60317 series);
- 3) Packaging of winding wires (IEC 60264 series).

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