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ICS 77.140.10; 77.140.50

English Version

Hot rolled products of structural steels - Part 4: Technical delivery conditions for thermomechanical rolled weldable fine grain structural steels

Produits laminés à chaud en aciers de construction -
Partie 4 : Conditions techniques de livraison pour les
aciers de construction soudable à grains fins obtenus
par laminage thermomécanique

Warmgewalzte Erzeugnisse aus Baustählen - Teil 4:
Technische Lieferbedingungen für thermomechanisch
gewalzte schweißgeeignete Feinkornbaustähle

This draft amendment is submitted to CEN members for enquiry. It has been drawn up by the Technical Committee CEN/TC 459/SC 3.

This draft amendment A1, if approved, will modify the European Standard EN 10025-4:2019. If this draft becomes an amendment, CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for inclusion of this amendment into the relevant national standard without any alteration.

This draft amendment was established by CEN in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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Recipients of this draft are invited to submit, with their comments, notification of any relevant patent rights of which they are aware and to provide supporting documentation.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
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European foreword

This document (EN 10025-4:2019/prA1:2022) has been prepared by Technical Committee CEN/TC 459/SC 3 “Structural steels other than reinforcements”, the secretariat of which is held by DIN.

This document is currently submitted to the CEN Enquiry.

This document will amend EN 10025-4:2019.

In comparison with the previous version EN 10025-4:2019, the following technical modifications have been made:

- a sentence was added to 9.2.3.2.

This document consists of the following parts, under the general title *Hot rolled products of structural steels*:

- *Part 1: General technical delivery conditions*
- *Part 2: Technical delivery conditions for non-alloy structural steels*
- *Part 3: Technical delivery conditions for normalized/normalized rolled weldable fine grain structural steels*
- *Part 4: Technical delivery conditions for thermomechanical rolled weldable fine grain structural steels*
- *Part 5: Technical delivery conditions for structural steels with improved atmospheric corrosion resistance*
- *Part 6: Technical delivery conditions for flat products of high yield strength structural steels in the quenched and tempered condition*