

ILNAS

Institut luxembourgeois de la normalisation
de l'accréditation, de la sécurité et qualité
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ILNAS-EN 10025-6:2019+A1:2022

Hot rolled products of structural steels - Part 6: Technical delivery conditions for flat products of high yield strength structural steels in the quenched and

Warmgewalzte Erzeugnisse aus
Baustählen - Teil 6: Technische
Lieferbedingungen für Flacherzeugnisse
aus Stählen mit höherer Streckgrenze im

Produits laminés à chaud en aciers de
construction - Partie 6 : Conditions
techniques de livraison pour produits
plats en aciers à haute limite d'élasticité

11/2022



National Foreword

This European Standard EN 10025-6:2019+A1:2022 was adopted as Luxembourgish Standard ILNAS-EN 10025-6:2019+A1:2022.

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English Version

Hot rolled products of structural steels - Part 6: Technical delivery conditions for flat products of high yield strength structural steels in the quenched and tempered condition

Produits laminés à chaud en aciers de construction -
Partie 6 : Conditions techniques de livraison pour
produits plats en aciers à haute limite d'élasticité à
l'état trempé et revenu

Warmgewalzte Erzeugnisse aus Baustählen - Teil 6:
Technische Lieferbedingungen für Flacherzeugnisse
aus Baustählen mit höherer Streckgrenze im
vergüteten Zustand

This European Standard was approved by CEN on 16 June 2019 and includes Amendment 1 approved by CEN on 25 October 2022.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

Contents	Page
European foreword.....	4
1 Scope	6
2 Normative references	6
3 Terms and definitions	7
4 Classification and designation	7
4.1 Classification	7
4.1.1 Main quality classes	7
4.1.2 Grades and qualities	8
4.2 Designation	8
5 Information to be supplied by the purchaser	9
5.1 Mandatory information	9
5.2 Options	9
6 Manufacturing process	9
6.1 Steel making process	9
6.2 Deoxidation and grain structure	9
6.3 Delivery conditions	9
7 Requirements	10
7.1 General	10
7.2 Chemical composition	10
7.3 Mechanical properties	10
7.3.1 General	10
7.3.2 Impact properties	11
7.4 Technological properties	11
7.5 Surface properties	12
7.6 Internal soundness	12
7.7 Tolerances on dimensions and shape, mass	13
8 Inspection	13
8.1 Type of inspection and inspection document	13
8.2 Content of inspection document	13
8.3 Tests to be carried out	14
9 Frequency of testing and preparation of samples and test pieces	14
9.1 Frequency of testing	14
9.1.1 Chemical analysis	14
9.1.2 Mechanical tests	14
9.2 Preparation of samples and test pieces	14
9.2.1 Selection and preparation of samples for chemical analysis	14
9.2.2 Location of samples and orientation of test pieces for mechanical tests	14
9.2.3 Preparation of test pieces for mechanical tests	15
9.3 Identification of samples and test pieces	15
10 Test methods	15
10.1 Chemical analysis	15
10.2 Mechanical tests	16
10.2.1 Tensile test	16

10.2.2 Impact test	16
10.3 Ultrasonic testing	16
10.4 Retests	16
11 Marking, labelling, packaging	17
12 Complaints	17
13 Options	17
Annex A (normative) Location of samples and test pieces	24
Annex B (informative) Minimum recommended inside bend radii for flanging	25
Annex C (informative) List of Options of EN 10025-2 to -6	26

European foreword

This document (EN 10025-6:2019+A1:2022) has been prepared by Technical Committee CEN/TC 459/SC 3 “Structural steels other than reinforcements”, the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by May 2023 and conflicting national standards shall be withdrawn at the latest by May 2023.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes A1 EN 10025-6:2019 A1.

This document includes Amendment 1 approved by CEN on 25 October 2022.

The start and finish of text introduced or altered by amendment is indicated in the text by tags A1 A1.

This document consists of the following parts, under the general title *Hot rolled products of structural steels*:

- *Part 1: General technical delivery conditions*
- *Part 2: Technical delivery conditions for non-alloy structural steels*
- *Part 3: Technical delivery conditions for normalized/normalized rolled weldable fine grain structural steels*
- *Part 4: Technical delivery conditions for thermomechanical rolled weldable fine grain structural steels*
- *Part 5: Technical delivery conditions for structural steels with improved atmospheric corrosion resistance*
- *Part 6: Technical delivery conditions for flat products of high yield strength structural steels in the quenched and tempered condition*

For a short transition period there will be a coexistence of EN 10025-1:2004 with EN 10025-2:2019 to A1 EN 10025-6:2019+A1:2022 A1, since the new EN 10025-1 has to fulfil the requirements of the CPR and will therefore be published later. For this short transition period up-to-the publication of the next edition of part 1 the following is to be taken into account for EN 10025-1:2004:

- a) all dated and undated references to EN 10025-1:2004 to EN 10025-6:2004 are unchanged to this version with following exception: In 9.2.2.1 the references are 8.3.1 and 8.3.2 instead of 8.4.1 and 8.4.2;
- b) Clauses 5, 12 and 13 of EN 10025-1:2004 are no longer relevant.

The main changes with respect to the previous A1 version EN 10025-6:2004+A1:2009 of edition EN 10025-6:2004 A1 are listed below:

- a) part 6 is now a stand-alone standard for technical delivery conditions including the preparation of samples and test pieces, the test methods, the marking, labelling and packaging and the drawings;
- b) for applications under the CPR this document and part 1 are used together;
- c) requirements for elements not defined were added to 7.2.1 and 7.2.2;

- d) Option 33 was added, Option 3 was renumbered to Option 24 and Option 9 was deleted;
- e) Si-content in 7.2.4 was changed;
- f) 7.4.3 concerning hot-dip zinc coating was modified;
- g) in Tables 3 and 4 the values were extended for thicknesses up to 200 mm;
- h) references were updated and document editorial revised.

☐^{A1} In comparison with the previous version EN 10025-6:2019, the following modifications have been made:

- references were updated in the European foreword;
- a sentence was added to 9.2.3.2. ☐^{A1}

Any feedback and questions on this document should be directed to the users' national standards body. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.

1 Scope

This document specifies technical delivery conditions for flat products of high yield strength alloy special steels. The grades and qualities are given in Tables 1 to 3 (chemical composition) and Tables 4 to 6 (mechanical properties) and are supplied in the quenched and tempered condition.

The steels specified in this document are applicable to hot-rolled flat products with a minimum nominal thickness of 3 mm and a maximum nominal thickness of 200 mm for grades S460, S500, S550, S620 and S690, a maximum nominal thickness of 125 mm for grades S890 and S960, in steels which, after quenching and tempering, have a specified minimum yield strength of 460 MPa to 960 MPa.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 1011-2, *Welding — Recommendations for welding of metallic materials — Part 2: Arc welding of ferritic steels*

EN 10020:2000, *Definition and classification of grades of steel*

EN 10021, *General technical delivery conditions for steel products*

EN 10025-1, *Hot rolled products of structural steels — Part 1: General technical delivery conditions*

EN 10027-1, *Designation systems for steels — Part 1: Steel names*

EN 10027-2, *Designation systems for steels — Part 2: Numerical system*

EN 10029, *Hot-rolled steel plates 3 mm thick or above — Tolerances on dimensions and shape*

EN 10048, *Hot rolled narrow steel strip — Tolerances on dimensions and shape*

EN 10051, *Continuously hot-rolled strip and plate/sheet cut from wide strip of non-alloy and alloy steels — Tolerances on dimensions and shape*

EN 10079, *Definition of steel products*

EN 10160, *Ultrasonic testing of steel flat product of thickness equal or greater than 6 mm (reflection method)*

EN 10163-1, *Delivery requirements for surface condition of hot-rolled steel plates, wide flats and sections — Part 1: General requirements*

EN 10163-2, *Delivery requirements for surface condition of hot-rolled steel plates, wide flats and sections — Part 2: Plate and wide flats*

EN 10164, *Steel products with improved deformation properties perpendicular to the surface of the product — Technical delivery conditions*

EN 10168, *Steel products — Inspection documents — List of information and description*

EN 10204, *Metallic products — Types of inspection documents*