

INTERNATIONAL STANDARD

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**Electrical resistance trace heating systems for industrial and commercial applications –
Part 2: Application guide for system design, installation and maintenance**

**Systèmes de traçage par résistance électrique pour applications industrielles et
commerciales –
Partie 2: Guide d'application pour la conception, l'installation et la maintenance
du système**



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CONTENTS

FOREWORD.....	7
INTRODUCTION.....	9
1 Scope.....	10
2 Normative references	11
3 Terms and definitions	11
4 Surface heating of vessels and piping systems.....	11
4.1 Application description	11
4.1.1 General	11
4.1.2 Environmental conditions.....	11
4.1.3 Trace heating systems considerations	12
4.2 Design information – General	12
4.2.1 General	12
4.2.2 Electrical system design	12
4.2.3 Control and monitoring	12
4.2.4 Trace heating system design	13
4.2.5 Design information documentation.....	13
4.3 Thermal system design.....	14
4.3.1 General	14
4.3.2 Design conditions	14
4.3.3 Thermal insulation	15
4.3.4 Heat loss determination.....	19
4.3.5 Design safety factor.....	20
4.3.6 Heat-up considerations.....	20
4.3.7 Selection of trace heater.....	21
4.3.8 Design calculations.....	23
4.3.9 Theoretical sheath temperature calculations – Metallic pipe applications	24
4.3.10 Theoretical sheath temperature calculations – Non-metallic pipe applications	25
4.3.11 Design documentation	26
4.3.12 Start-up at low ambient temperatures	26
4.3.13 Long trace heater circuits	27
4.3.14 Chimney effect	27
4.4 Electrical design.....	27
4.5 Control and monitoring system design	27
4.5.1 General	27
4.5.2 Mechanical controllers.....	28
4.5.3 Electronic controllers	28
4.5.4 Application suitability.....	28
4.5.5 Location of controllers	29
4.5.6 Location of sensors	29
4.5.7 Alarm considerations	30
4.5.8 Integrated control	31
4.5.9 Flow pattern analysis.....	31
4.5.10 Dead-leg control technique.....	33
4.6 Special design considerations	33
4.6.1 General	33

4.6.2	Freeze protection systems	33
4.6.3	Sprinkler systems, fire suppression	33
4.6.4	Hot water services/tempered water	35
4.6.5	Safety shower design requirements	36
4.6.6	Specialty lines	36
4.7	Installation	38
4.7.1	General	38
4.7.2	Personnel aspects	38
4.7.3	Preparatory work	38
4.7.4	Preliminary installation of trace heating circuits	39
4.7.5	Insulation resistance test	39
4.7.6	Installation of trace heater systems	39
4.7.7	Installation of control and monitoring equipment	42
4.7.8	Necessary modifications	43
4.7.9	Installation of the thermal insulation system	43
4.7.10	Installation of electrical power	44
4.7.11	Commissioning	45
4.8	Maintenance	46
4.8.1	General	46
4.8.2	Training of maintenance personnel	46
4.8.3	Frequency of inspection	46
4.8.4	Maintenance program documentation	46
4.8.5	Visual evaluation	47
4.8.6	Electrical evaluation	47
4.8.7	Review of the electrical protection system	47
4.9	Repair	48
4.9.1	General	48
4.9.2	Fault location	48
4.9.3	Practicability of repair to electric trace heaters	48
4.9.4	Repair techniques for electrical trace heaters	49
5	Roof and gutter de-icing	49
5.1	Application description	49
5.2	Design information – General	50
5.3	Thermal design	51
5.4	Electrical design	51
5.5	Control and monitoring system design	51
5.6	Special design considerations	51
5.7	Installation	51
5.7.1	General	51
5.7.2	Trace heaters and component mounting	52
5.8	Maintenance	55
5.9	Repair	55
6	Rail heating	55
6.1	Application description	55
6.1.1	General	55
6.1.2	Switch point heating	56
6.1.3	Contact/live rail heating	56
6.1.4	Track heating	56
6.1.5	Catenary/pantograph shoe heating	56

6.2	Design information	57
6.2.1	General	57
6.2.2	Weather data	57
6.2.3	Rail system description	57
6.2.4	System design	57
6.3	Thermal design	57
6.3.1	Heating load determination	57
6.3.2	Typical heating load	58
6.4	Electrical design	58
6.5	Control and monitoring system design	58
6.6	Special design considerations	58
6.6.1	Electrical considerations	58
6.6.2	Finite element analysis	59
6.7	Installation	59
6.7.1	General	59
6.7.2	Point heating	60
6.7.3	Swing nose crossing	60
6.7.4	Clamp lock heating	61
6.7.5	Contact/live rail heating and track heating	61
6.7.6	Catenary/pantograph shoe heating	62
6.8	Maintenance	62
6.9	Repair	62
7	Snow melting	62
7.1	Application description	62
7.2	Design information	63
7.2.1	General	63
7.2.2	Weather data	63
7.2.3	Construction details of workpiece	63
7.2.4	Electrical considerations	63
7.2.5	System performance level	63
7.2.6	Trace heater layout and component mounting	64
7.3	Thermal design – Power output (heat load) determination	68
7.4	Electrical design	68
7.5	Control and monitoring system design	68
7.6	Special design considerations	68
7.7	Installation	69
7.8	Maintenance	69
7.9	Repair	70
8	Floor warming	70
8.1	Application description	70
8.2	Design information	70
8.2.1	General	70
8.2.2	Environmental data	70
8.2.3	Construction details of workpiece	70
8.2.4	Electrical considerations	70
8.2.5	Trace heater layout and component mounting	71
8.3	Thermal design – Heat load determination	72
8.4	Electrical design	73
8.5	Control and monitoring system design	73

8.6	Special design consideration	73
8.7	Installation.....	74
8.8	Maintenance.....	74
8.9	Repair	74
9	Frost heave prevention.....	74
9.1	Application description	74
9.2	Design information	75
9.2.1	General	75
9.2.2	Construction details of the floor	75
9.2.3	Electrical considerations.....	75
9.3	Heat load determination	75
9.3.1	General	75
9.3.2	Trace heater layout and component mounting.....	77
9.4	Electrical design.....	77
9.5	Control and monitoring system design	77
9.5.1	Control options	77
9.5.2	Monitoring	77
9.6	Special design considerations	77
9.7	Installation.....	78
9.8	Maintenance.....	78
9.9	Repair	78
10	Underground thermal energy storage systems.....	78
10.1	Application description	78
10.2	Design information	79
10.2.1	General	79
10.2.2	Environmental data.....	79
10.2.3	Construction details of building.....	79
10.2.4	Electrical considerations.....	79
10.2.5	Trace heater layout and component mounting.....	79
10.3	Thermal design – Heat loss determination.....	80
10.4	Electrical design.....	80
10.5	Control and monitoring system design	81
10.6	Special design considerations when trace heaters are located in sand layer.....	81
10.7	Installation.....	81
10.7.1	General	81
10.7.2	Installation in sand	81
10.7.3	Installation in concrete.....	81
10.8	Maintenance.....	82
10.9	Repair	82
Annex A (informative)	Pre-installation checks	83
Annex B (informative)	Trace heater commissioning record.....	84
Annex C (informative)	Maintenance schedule and log record	85
Bibliography.....		86
Figure 1	– Thermal insulation – Weather-barrier installation.....	17
Figure 2	– Typical temperature profile.....	18
Figure 3	– Equilibrium conditions for workpiece maintenance.....	22
Figure 4	– Equilibrium conditions for upper limit evaluation.....	23

Figure 5 – Heated tank example	32
Figure 6 – Bypass example.....	32
Figure 7 – Fire sprinkler sprig: tapered thermal insulation	35
Figure 8 – Double containment system	37
Figure 9 – Gravity flow piping systems.....	38
Figure 10 – Ice dam formation	50
Figure 11 – Downspout to underground drain.....	50
Figure 12 – Roof and gutter trace heater arrangement.....	52
Figure 13 – Gutter detail	53
Figure 14 – Typical roof mounting methods.....	54
Figure 15 – Drain detail for flat roof	55
Figure 16 – Typical positioning of point trace heater on stock rail and switch rail	60
Figure 17 – Typical positioning of trace heater on swing nose crossing.....	60
Figure 18 – Typical clamp lock trace heater	61
Figure 19 – Typical positioning of trace heater on steel and aluminium clad contact rails	61
Figure 20 – Typical positioning of trace heater in pantograph shoe	62
Figure 21 – Snow melting trace heater embedded in concrete	65
Figure 22 – Snow melting trace heater located in conduit	66
Figure 23 – Expansion joint detail	67
Figure 24 – Snow melting junction box location.....	67
Figure 25 – Typical floor warming trace heater mounting	72
Figure 26 – Typical floor heating power requirements	73
Figure 27 – Typical frost heave prevention substructure	75
Figure 28 – Frost heave prevention power requirements.....	76
Figure 29 – Typical underground thermal energy storage system installation	80
Table 1 – Application types	13
Table 2 – Recommendations for monitoring and control – Type II and III control	29
Table 3 – Recommendations for hot water services and tempered water temperatures	35
Table 4 – Typical snow melting heat loads	64

INTERNATIONAL ELECTROTECHNICAL COMMISSION

**ELECTRICAL RESISTANCE TRACE HEATING SYSTEMS
FOR INDUSTRIAL AND COMMERCIAL APPLICATIONS –****Part 2: Application guide for system design,
installation and maintenance**

FOREWORD

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International Standard IEC 62395-2 has been prepared by IEC technical committee 27: Industrial electroheating and electromagnetic processing.

This standard cancels and replaces IEC/TS 62395-2:2008.

This standard includes the following significant technical changes with respect to IEC/TS 62395-2:2008:

- This document has been changed from a Technical Specification to an International Standard.
- Design considerations for trace heating on sprinkler systems have been expanded and a figure has been added to illustrate how to avoid undue shadowing of spray patterns from insulated sprigs close to sprinkler heads;

- Specific details of design considerations for trace heating for emergency eyewash units and safety showers have been added.

The text of this standard is based on the following documents:

FDIS	Report on voting
27/927/FDIS	27/936/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts in the IEC 62395 series, under the general title *Electrical resistance trace heating systems for industrial and commercial applications*, can be found on the IEC website.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC web site under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

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INTRODUCTION

IEC 62395-1 provides the essential requirements and testing appropriate to electrical resistance trace heating equipment used in industrial and commercial applications. While some of this work already exists in national or international standards, this standard has collated much of this existing work and added considerably to it.

IEC 62395-2 provides detailed recommendations for the system design, installation, maintenance and repair of electrical resistance trace heating systems in industrial and commercial applications which can include piping, vessels, roofs and concrete slab heating applications.

It is the objective of IEC 62395 that, when in normal use, electrical trace heating systems operate safely under their defined conditions of use, by

- a) employing heaters of the appropriate construction so as to meet the test criteria and requirements detailed in IEC 62395-1. The construction includes a metallic sheath, braid, screen or equivalent electrically conductive covering;
- b) operating at safe temperatures when designed, installed, and maintained in accordance with IEC 62395-2;
- c) having at least the minimum levels of overcurrent and earth-fault protection required in IEC 62395-1 and IEC 62395-2.

Withdrawing