

# TECHNICAL SPECIFICATION



## Measurement procedures for materials used in photovoltaic modules – Part 2: Polymeric materials – Frontsheets and backsheets



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## Measurement procedures for materials used in photovoltaic modules – Part 2: Polymeric materials – Frontsheets and backsheets

INTERNATIONAL  
ELECTROTECHNICAL  
COMMISSION

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ICS 27.160

ISBN 978-2-8322-4673-3

**Warning! Make sure that you obtained this publication from an authorized distributor.**

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Withdrawing

## INTERNATIONAL ELECTROTECHNICAL COMMISSION

**MEASUREMENT PROCEDURES FOR MATERIALS USED  
IN PHOTOVOLTAIC MODULES –****Part 2: Polymeric materials – Frontsheets and backsheets**

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IEC TS 62788-2, which is a technical specification, has been prepared by IEC technical committee 82: Solar photovoltaic energy systems.

The text of this technical specification is based on the following documents:

Enquiry draft	Report on voting
82/1189/DTS	82/1243A/RVDTS

Full information on the voting for the approval of this technical specification can be found in the report on voting indicated in the above table.

A list of all parts in the IEC 62788 series, published under the general title *Measurement procedures for materials used in photovoltaic modules*, can be found on the IEC website.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

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## INTRODUCTION

Backsheets provide the electrical insulation at the backside of a PV module under the environmental stress factors and use conditions encountered during the intended lifetime of the module. Frontsheets have the same function at the front side of the module facing towards the sun. Both can be made from glass or polymeric material.

Polymeric backsheets and frontsheets are typically compositions of layered materials, such as films, adhesives or coatings, in which at least one material layer delivers the relied-upon insulation (RUI) for electrical safety. Other layers may provide extended protection of the RUI against the environmental factors or adhesive functionality. As an integral part of the PV module, backsheet and frontsheet shall provide their durable electrical insulating function in presence of the other components of the PV module, such as light-to-current conversion element (the “cell”), electrical circuits and connectors, frontsheet and encapsulant, sealing material, junction boxes, etc. These elements may introduce additional stresses on the backsheet or frontsheet (e.g. by chemical interactions or introducing thermal load or mechanical stress) or alter environmental stresses (e.g. filtering of UV radiation reaching the sun-facing side of the backsheet).

It is impractical to conduct all endurance tests for frontsheet or backsheet component on module level. Instead, testing is performed directly on these components for pre-qualification of the materials as such, as e.g. given by the thermal endurance test required for material intended for use as relied-upon-insulation, that is qualified by IEC 60216 (see IEC 61730-1:2016, 5.5.1.3.3) and results in RTE/RTI/TI ratings of  $\geq 90$  °C or maximum operating temperature (whichever is greater). In the case of thermal pre-qualification of backsheet and frontsheet only dielectric and mechanical material tests apply for RTE/RTI/TI assessment.

In analogy to RTE/RTI/TI, it is desirable to also obtain pre-qualification of backsheet and frontsheet films to provide durable electrical insulation after exposure to additional environmental factors, such as:

- a) Elevated moisture and temperature (damp heat), or
- b) UV-weathering in a manner representative of the field conditions. These tests can either be conducted direct on the backsheet or frontsheet films or on dedicated test coupons as engineering type specimens, which are prepared from the same materials and produced under comparable processing conditions (i.e. lamination) as the PV modules.
  - The portion of the backsheet that contributes to the relied upon insulation should be evaluated for d.c. voltage (V) breakdown strength according to IEC 60243-1 and IEC 60243-2, and meet the requirements as described in 5.6.4.3 of IEC 61730-1:2016. In this document a suitable choice of test parameters for the assessment of polymeric frontsheet and backsheet is defined.
  - The relied upon insulation material shall have a minimum thickness, also known as distance through insulation (dti) defined in the “thickness in thin layers” rows of Tables 3 and 4 in 5.6 of IEC 61730-1:2016.
  - Materials relied upon for insulation are further categorized into Materials Groups I, II, or III, according to CTI values describing potential tracking along interfaces that may get in contact with live parts.
  - Durable adhesion between components of the backsheet or frontsheet is needed to preserve the integrity of the sheet material in field conditions. Also, preservation of adhesion to other components of the module such as encapsulant and edge seal or adhesion to the junction box adhesive are important. Different test geometries may apply depending on the interface under test and construction of the sheet material.

Other characteristics of frontsheet or backsheet might be relevant for the electrical yield (e.g. optical transmittance or reflectance) or module producibility (e.g. lamination process).

This document defines test methods required for reporting of properties of polymeric frontsheet and backsheet in a datasheet. Those properties are related to safety and yield of the assembled PV module and may be applied to backsheet/frontsheet before and after specific ageing tests as mentioned before.

In analogy to RTE/RTI/TI testing, the test methods in this document are intended to be used in procedures for pre-qualification and/or quality assurance of frontsheet and backsheet components with respect to their endurance under damp-heat and UV weathering stresses – once these pre-qualification procedures are agreed on and implemented in alignment with the pertinent standards IEC 61730 and IEC 61215, in which the safety requirements on PV module level are defined.

NOTE At the time of writing this TS, an amendment project for IEC 61730-1 is in preparation, in which requirements for measurement of dti (distance through insulation) and resistance against weathering are planned based on methods defined in this document IEC TS 62788-2 as well as IEC TS 62788-7-2.

The test methods in these TS provide additional information on material properties and endurance of backsheet and frontsheet components that cannot be assessed in the tests on PV module alone.

Furthermore, optional characterization test methods are defined, addressing properties of backsheet and frontsheet that are of informative nature, e.g. in the context of PV module design, but which are not directly safety, yield or processing related.

Test methods for characterization of components of backsheet and frontsheet are described, which are useful in R&D context.

All of these test methods are set into perspective by indicating their use and limitations.