

# INTERNATIONAL STANDARD

# IEC 60086-1

1996

AMENDMENT 2  
1999-03

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Amendment 2

**Primary batteries –**

**Part 1: General**

*Amendement 2*

*Piles électriques –*

*Partie 1: Généralités*

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PRICE CODE

**F**

*For price, see current catalogue*

## FOREWORD

This amendment has been prepared by IEC technical committee 35: Primary cells and batteries.

The text of this amendment is based on the following documents:

FDIS	Report on voting
35/1090/FDIS	35/1097/RVD

Full information on the voting for the approval of this amendment can be found in the report on voting indicated in the above table.

A bilingual version of this amendment may be issued at a later date.

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### 7.5 Off-load voltage limits

*Add, after this subclause, the following new subclause 7.6:*

### 7.6 Interchangeability: Battery voltage

Primary batteries as presently standardized in IEC 60086 can be categorized by their standard discharge voltage  $U_s$ <sup>1)</sup>. For a new battery system, its interchangeability by voltage is assessed for compliance with the following formula:

$$n \times (U_r - 15\%) \leq m \times U_s \leq n \times (U_r + 15\%)$$

where

$n$  is the number of cells connected in series, based on reference voltage  $U_r$ ;

$m$  is the number of cells connected in series, based on standard discharge voltage  $U_s$ .

Currently two voltage ranges that conform to the above formula have been identified. They are identified by reference voltage  $U_r$ , which is the midpoint of the relevant voltage range.

Voltage range 1,  $U_r = 1,4$  (V): Batteries having a standard discharge voltage  $m \times U_s$  equal to or within the range of  $n \times 1,19$  (V) to  $n \times 1,61$  (V)

Voltage range 2,  $U_r = 3,2$  (V): Batteries having a standard discharge voltage  $m \times U_s$  equal to or within the range of  $n \times 2,72$  (V) to  $n \times 3,68$  (V)

The term standard discharge voltage and related quantities, as well as the methods of their determination, are given in annex C.

NOTE – For single-cell batteries and for multi-cell batteries assembled with cells of the same voltage range,  $m$  and  $n$  will be identical;  $m$  and  $n$  will be different for multi-cell batteries if assembled with cells from a different voltage range than those of an already standardized battery.

<sup>1)</sup> The standard discharge voltage  $U_s$  was introduced to comply with the principle of experimental verifiability. Neither the nominal voltage nor the maximum off-load voltage complies with this requirement.

Voltage range 1 encompasses all presently standardized batteries with a nominal voltage of about 1,5 (V), i.e. “no-letter” system, systems A, F, G, L, P and S.

Voltage range 2 encompasses all presently standardized batteries with a nominal voltage of about 3 (V), i.e. systems B, C and E.

Because batteries from voltage range 1 and voltage range 2 show significantly different discharge voltages, they shall be designed physically non-interchangeable. Before standardizing a new electrochemical system, its standard discharge voltage shall be determined in accordance with the procedure given in annex C to resolve its interchangeability by voltage.

### **WARNING**

Failure to comply with this requirement can present safety hazards to the user, such as fire, explosion, leakage and/or device damage.

This requirement is necessary for safety and operational reasons.

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*Add, after annex B, the new annex C as follows:*

## **Annex C** (informative)

### **Standard discharge voltage – definition and method of determination**

#### **C.1 Definition**

The standard discharge voltage  $U_s$  is typical for a given electrochemical system. It is a unique voltage in that it is independent of both the size and the internal construction of the battery. It only depends on its charge-transfer reaction. The standard discharge voltage  $U_s$  is defined by the formula in (1):

$$U_s = \frac{C_s}{t_s} \times R_s \quad (1)$$

where

$U_s$  is the standard discharge voltage;

$C_s$  is the standard discharge capacity;

$t_s$  is the standard discharge time;

$R_s$  is the standard discharge resistor.